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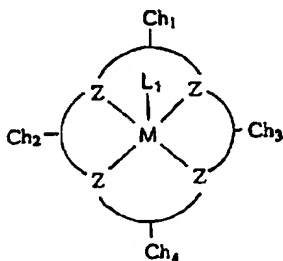
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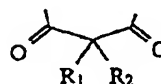
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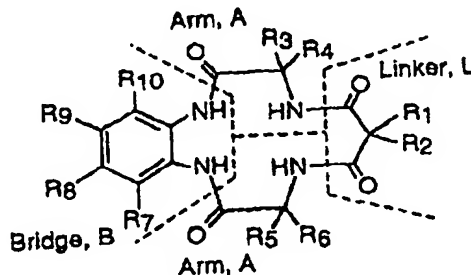
(54) Title: LONG-LIVED HOMOGENOUS OXIDATION CATALYSTS



(I)



(a)



(57) Abstract

A robust chelate complex is provided having formula (I) wherein M is a metal, preferably a transition metal; Z is an anionic donor atom, at least three of which are nitrogen, and the other is preferably nitrogen or oxygen; L₁ is a labile ligand; Ch₁, Ch₂ and Ch₃ are oxidation resistant chelate groups which are the same or different and which form 5- or 6-membered rings with the metal, and Ch₄ is a chelate group having structure (a) wherein R₁ and R₂ are the same or different and are preferably selected from the group consisting of hydrogen, halogen, methyl, and CF₃ or when linked, a 5- or 6-membered ring cyclo substituent. The complex provides a stable, long-lived oxidation catalyst or catalyst activator.

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Title: LONG-LIVED HOMOGENOUS OXIDATION CATALYSTS

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5 National Science Foundation CHE9319505. The U.S. government may have rights
in this invention.

BACKGROUND OF THE INVENTIONField of the Invention

This invention relates to metal chelate complexes for forming oxidation
10 catalysts, and more particularly, to long-lived macrocyclic oxidation catalysts
capable of catalyzing demanding oxidations with peroxidic and related primary
oxidants.

Description of the Invention Background

While transition metal-based systems provide the major source of oxidants
15 in both chemistry and biology, oxidation chemistry is much better developed in the
latter area, i.e., many difficult selective oxidation reactions that are accomplished
in biological processes have not been achieved in homogeneous synthetic systems.

This difference is more glaring for oxidation chemistry than for any other major
branch of reaction chemistry. Thus, compared with reduction chemistry or carbon-
20 carbon bond forming chemistry, oxidation chemistry is still severely limited in the
number and quality of the available technologies for stoichiometric or catalytic
processes.

The relative dearth of good homogeneous oxidation systems and catalysts is
believed to be due to oxidative degradation. Complexes of high oxidation state
25 middle and later transition metal ions, analogous to those that function as active
intermediates in numerous enzymatic oxidations, have been difficult to attain
synthetically because of the tendency of such complexes to quickly degrade their
ligands.

In Collins, T.J., "Designing Ligands for Oxidizing Complexes." *Accounts*
30 *of Chemical Research*, 279, Vol. 27, No. 9 (1994), synthetic metal-based oxidants
are conceptually separated into two classes, metalloredox-active oxidants and
metallotemplate oxidants. In metalloredox-active systems, the oxidizing moiety
contains the metal ion which is in direct contact with the ligands. Consequently,
these systems are limited by the small supply of ligands that are compatible with
35 oxidizing metal ions. Metallotemplate oxidants are not limited in such a way
because the oxidizing entity is more remote from the metal ion, but

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metallotemplate systems are useful only for mild as opposed to rigorous oxidations that require highly reactive metalloxidants. The metal ion oxidants in oxygenase enzymes often catalyze rigorous oxidations such as the methane monooxygenase reaction, i.e., the oxidation of methane to methanol with oxygen as the primary
5 oxidant. The roles of the metallo-oxidants in such enzymes are of the metalloredox-active type. Thus, a key to moving this spectacular enzymatic chemistry into man-made systems lies in conquering the challenge of developing robust ligand systems that can tolerate extremely strongly oxidizing metal ions of the atom-abstractor type.

10 In the *Accounts* article, Collins describes a design-oriented approach to formation of ligands and metal chelate complexes that are resistant to oxidative degradation. The *Accounts* article highlights a set of rules for attaining ligand systems that are inert to oxidative degradation. Several diamido-N-diphenoxido acyclic and tetraamido-N macrocyclic ligands, developed to be resistant to
15 oxidative degradation, are also illustrated in the *Accounts* article, as are middle and later transition metal complexes where the metal ions are in rare or unprecedented high oxidation states attainable by employing the macrocyclic ligands.

While being sufficient to allow preparation of the described rare high valent ions in stable form, including strong electron transfer oxidants, the set of rules of
20 the *Accounts* article is incomplete for achieving the goal of encapsulating an especially powerful metal-oxo oxidant similar to those found in monooxygenase enzymes such that the oxidant has a sufficient lifetime to carry out bi-molecular oxidations. Attainment of such a goal had to wait to the developments in ligand design described herein.

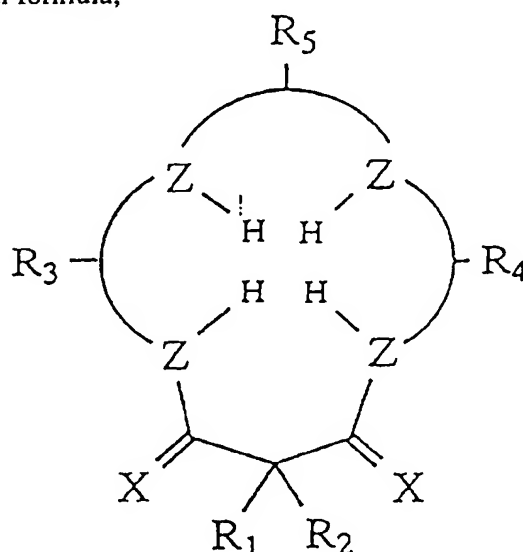
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SUMMARY OF THE INVENTION

The desired ligand and derivative complex stabilities are met by the macrocyclic tetradentate ligand compound of the present invention. The compounds have the general formula,

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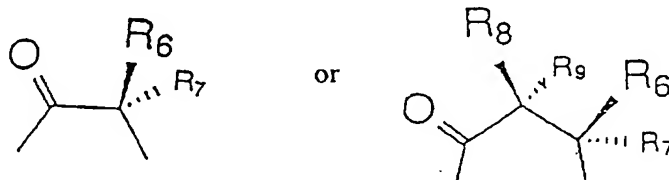
15 wherein R_1 and R_2 are the same or different, linked or nonlinked, and each is selected from substituents that are unreactive, form strong bonds intramolecularly with R_1 and R_2 and with the cyclic carbon, are sterically hindered and are conformationally hindered such that oxidative degradation of a metal complex of the compound is restricted when the metal complex is in the presence of an
20 oxidizing medium. The hindrance prevents attainment of conformers that are conducive to intramolecular oxidative degradation.

Z is a donor atom, preferably an oxidation resistant metal-complexing atom, such as N or O, bearing hydrogen where necessary;

25 X is a functional group, preferably an oxidation resistant functionality such as O or an NR_x , wherein R_x is methyl, phenyl, hydroxyl, oxylic, $-CF_3$ or $-CH_2CF_3$;

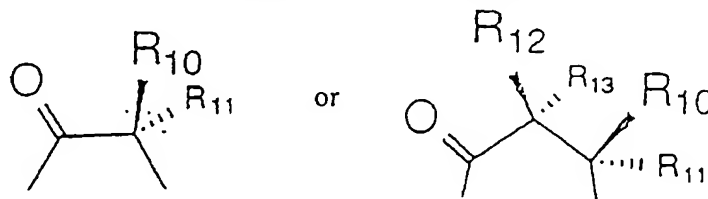
R_3 is a unit joining the adjacent Z atoms comprised of

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R_4 is a unit joining the adjacent Z atoms comprised of

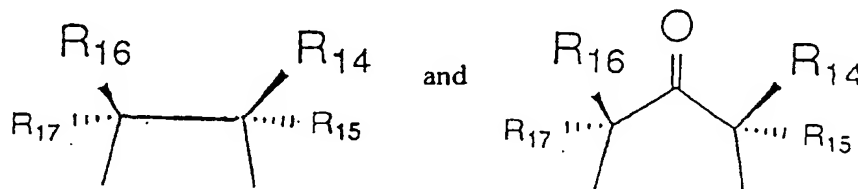


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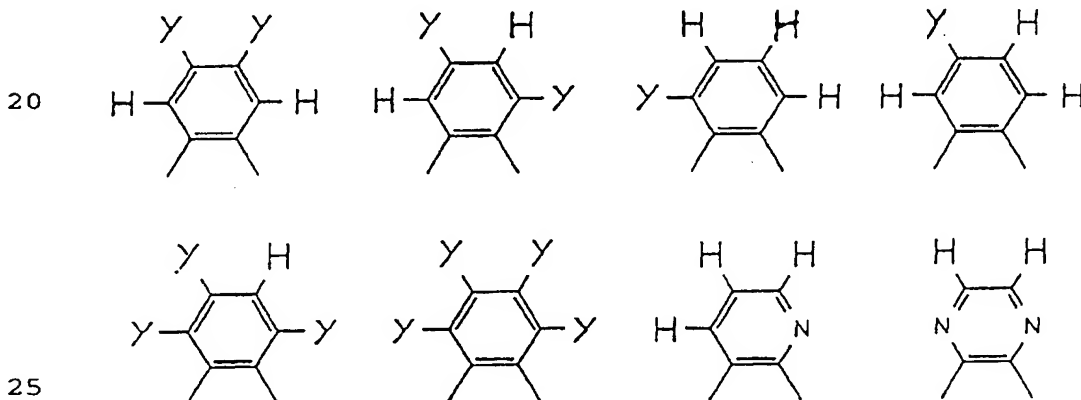
wherein R_6 and R_7 , R_8 and R_9 , and R_{10} and R_{11} , R_{12} and R_{13} , pairwise and cumulatively, are the same or different and each is selected from the group consisting of alkyl, aryl, halogens and CF_3 ; and

R_5 is a unit joining the adjacent Z atoms comprised of: (i)

10



15 wherein R_{14} through R_{17} are the same or different and each is alkyl, aryl, halogen, or CF_3 , and (ii) an aryl group including the mono-, di-, tri-, and tetra-substituted aryl and heteroaryl substituents



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wherein each Y may be any substituent or substituents, but preferably halogen, hydrogen, alkyl, aryl, amino, substituted amino, nitro, alkoxy, aryloxy and combinations thereof. The aryl group formulation replaces the four substituents, and the carbon atoms to which they are attached.

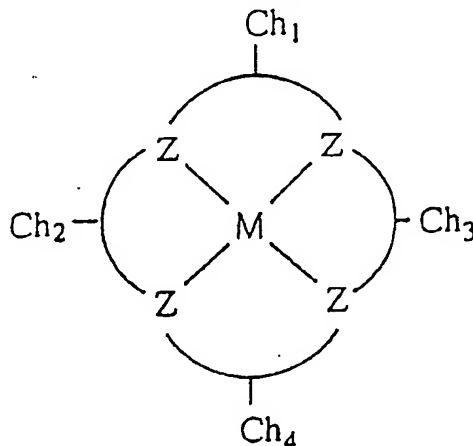
5 The present invention pertains to the novel changes to the macrocyclic structure that increase the robustness of tetra-aza macrocyclic ligands such that one can obtain ligand systems that can support catalysis based on purported highly reactive metal-oxo intermediates similar to those of the monooxygenases. The degradation chemistry that required the described changes was completely
10 unexpected. Most significantly, the new systems described herein support catalysis with highly desirable O-atom transfer oxidants, especially peroxides, making them available for a wide range of technological oxidation applications where there is significant promise of obtaining chemically- and cost-effective catalyses.

 Transition metal complexes of macrocyclic ligands have been used to
15 catalyze oxidations in the past. Patented systems include porphyrins and phthalocyanines, halogenated porphyrins and ligands related to porphyrins, and substituted tricycloazanone and related macrocycles. All of these systems differ fundamentally from the system of the present invention in significant ways. First, the macrocyclic tetraamides are tetraanionic and highly donating such that the
20 ligands of the present invention render accessible the reactive high valent states of metals much better than any of the other macrocycles employed. Second, the macrocycles of the present invention can attain a high degree of protection with or without recourse to halogen substituents - the nonhalogenated species have a higher degree of environmental friendliness. Third, complexes of the macrocyclic
25 tetraamides of the present invention exhibit a pronounced resistance to hydrolysis making them suitable for use in protic media, such as water, in which various metal ion salts are soluble.

 The tetradentate macrocyclic compound of the present invention is designed to be complexed with a metal, preferably a transition metal, and most
30 preferably a transition metal selected from Group 6 (Cr group), 7 (Mn group), 8 (Fe group), 9 (Co group), 10 (Ni group) or 11 (Cu group) of the Periodic Table of the Elements, to form the corresponding chelate complex.

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The invention therefore also includes a chelate complex of the formula



5 wherein M is a metal, Z is a donor atom, such as the oxidation resistant metal complexing atom described in the macrocyclic tetradentate compound of the invention above and Ch₁, Ch₂, Ch₃ and Ch₄ are oxidation resistant components of the chelate system which are the same or different and which each form five- to six-membered rings with the adjacent ZMZ atoms.

15 In the preferred embodiment, an axial ligand, L₁, binds to the metal. L₁ is labile because it occupies its position relative to the metal until the chelate system is introduced into a solution containing an oxidant. The labile ligand will dissociate in solution and will be replaced by the oxidant, most generally an O-atom transfer agent, but also any general oxidant that can serve to activate the
20 metal ion to perform catalysis. Preferred labile ligands include the Cl⁻ anion, halide ions in general, CN⁻, ROH, NH₃, or any amine, carboxylate, phenol or phenoxide, nitrile, pyridine, ether, sulfoxide, ketone, or carbonate.

It has been determined that the oxidation site in iron complexes of aromatic ring-containing macrocycles (one electron oxidized above the Fe^{III} state) can be
25 manipulated by choice of the axial ligands as well as by the aromatic ring substituents. Strong s-donor anionic axial ligands (CN⁻) favor a metal-centered oxidation *i.e.*, Fe^{IV}, whereas weaker donors (e.g., Cl⁻) favor a ligand-localized oxidation. The oxo intermediate form of the chelate complex system is believed to function as the actual catalyst in some applications. In others, the chelate system
30 can be the sole site of oxidation, or the oxidation site can be mixed between the chelate system, the metal and any other ligand attached to the metal.

The chelate group Ch₁ is preferably the constituent described above as R₂ of the macrocyclic tetradentate compound. Ch₂ and Ch₃ correspond to the units R₃

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and R_4 , respectively, of the macrocyclic tetradentate compound described above.

Ch_4 is preferably a linking constituent having the general formula $X=CC(R'')_2C=X$ wherein (R'') is equivalent to R_1 and R_2 described above and X is the oxidation resistant functionality described above.

5 R_1 and R_2 are key substituents in the design of the robust chelate complex and catalysts of the present invention. R_1 and R_2 are preferably methyl, CF_3 , hydrogen or halogen, or may form, together with the carbon atom to which both are bound, a ring, such as a four-, five, or six-membered ring. It is believed that intramolecular reactions between the R_1 and R_2 substituents in prior art complexes and an oxo ligand in a functioning catalytic system contribute to the rapid
10 degradation of the chelate ligand as has been heretofore experienced. See Fig. 1 for a proposed mechanism of oxidative degradation of the catalyst. It has been observed, for example, consistent with Fig. 1, that known catalyst compounds having diethyl substituents in the R_1 , R_2 positions are sensitive to oxidative attack
15 such that, while catalytic oxidations can be observed, the ligand system simultaneously undergoes slow oxidative degradation. All of the tetraamide macrocycles described in the Collins, *Accounts of Chemical Research* article cited above include the diethyl substituents in the R_1 , R_2 positions. Thus, no macrocyclic tetraamide ligand transition metal complex has been shown heretofore to be
20 competent to carry out useful oxidation catalyses by virtue of a significant longevity of the catalyst system.

DESCRIPTION OF THE FIGURES

FIG. 1 is a schematic illustration of the proposed path of oxidative ligand
25 degradation of a catalyst system consisting of compound II and peroxides due to intramolecular reactions between a diethyl substituent and the oxo axial ligand;

FIG. 2 is an illustration of the manner in which conformational constraints prevent oxidative degradation of the oxo group;

FIGS. 3(a) and (b) are illustrations of two possible structures of the
30 macrocyclic tetraamide ligand of the present invention showing the arm, linker and bridge components of the compound;

FIG. 4 is a view of a recyclable metallo-oxidant system;

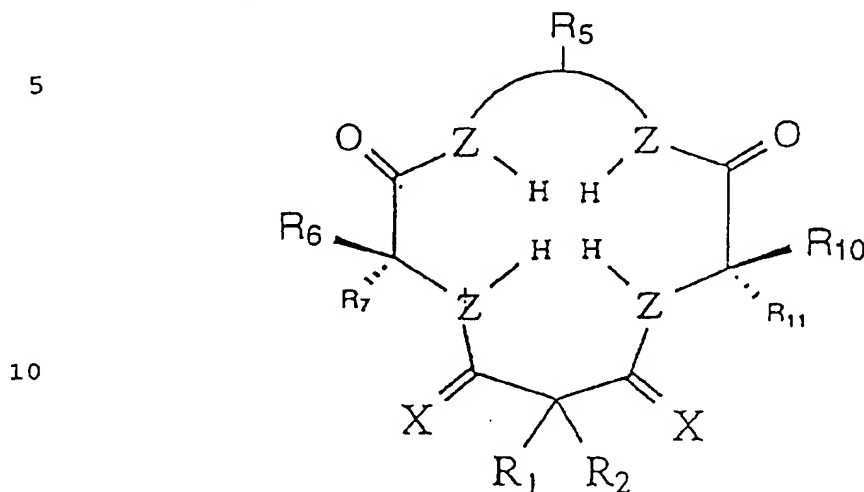
FIG. 5 is a schematic view of an amino pendant macrocycle metal complex covalently bound to a support surface; and

35 FIG. 6 is an illustration of several chelate complexes formed from the macrocyclic ligands of the invention.

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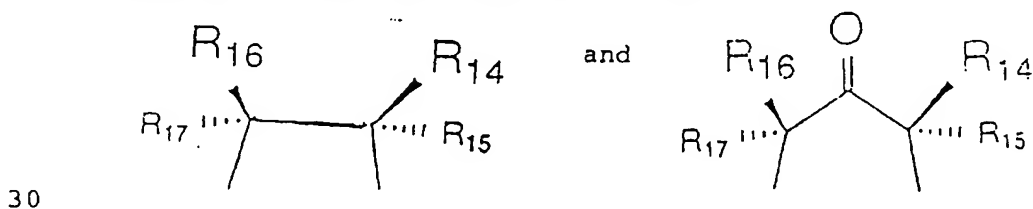
DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The preferred embodiment of the tetradentate macrocyclic compound of the present invention follows:



wherein: R_1 and R_2 are the same or different and each is selected from the group of substituents that are unreactive, form strong bonds intramolecularly with R_1 and R_2 and with the cyclic carbon, are sterically hindered and are conformationally hindered such that oxidative degradation of a metal complex of the compound is restricted when the complex is in the presence of an oxidizing medium. The low conformational freedom of the species prevents attainment of conformers that are conducive to intramolecular oxidative degradation. Z is a donor atom, preferably an oxidation resistant metal complexing atom, and more preferably N or O, bearing H where necessary. Preferably at least three Z's are N. X is a functional group, preferably an oxidation resistant functionality, and more preferably O or NR , wherein R is methyl, phenyl, hydroxyl, oxylic, $-CF_3$ or $-CH_2CF_3$.

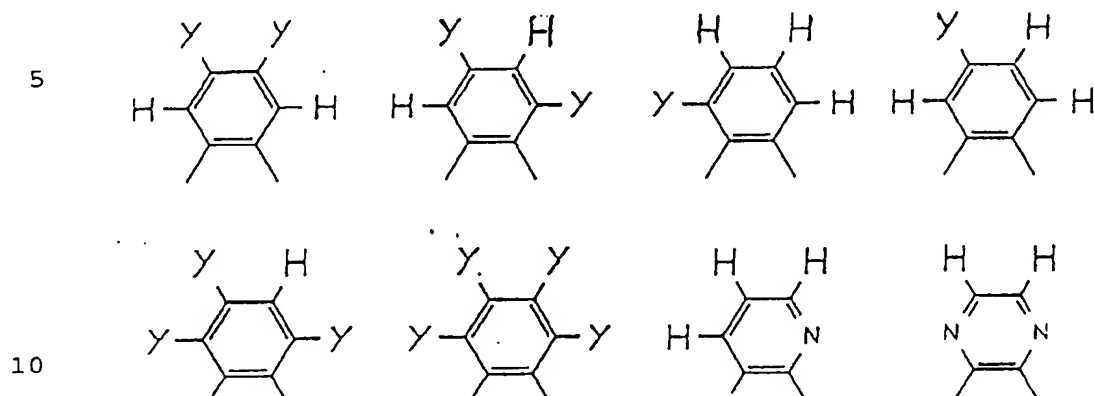
R_6 , R_7 , R_{10} and R_{11} are the same or different and each is selected from the group consisting of alkyl, aryl, halogens and CF_3 . R_5 is a unit joining the adjacent Z atoms and is selected from the group consisting of: (i)



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wherein R_{14} through R_{17} are the same or different and alkyl, aryl, hydrogen, halogen, CF_3 or combinations thereof, and

(ii) an aryl group including



wherein Y is halogen, hydrogen, alkyl, aryl, amino, substituted amino, nitro, alkoxy, aryloxy and combinations thereof.

The compounds of the present invention form robust, long-lived oxidation catalysts and precatalysts. For the sake of convenience, and without limiting the scope of the invention, "catalyst" will be used herein to include precatalysts and actual catalyst complexes, where the latter is the species that carries out the oxidation. In many cases, the precise catalytic mechanism is not known and thus the precise role in any given oxidation reaction of the chelate system of the present invention may not be known. As used herein, robust oxidation catalyst means that when the catalyst is added to a solvent in the presence of an oxidant, such as a peroxide, the half-life of the activated form of the metal complex is 30 seconds or more. The half-life is the time in which half of the metal complex decomposes or degrades.

Surprisingly, the design of one of the most preferred embodiments of the new robust compounds differs from the prior art compounds by only one constituent. By changing the R_1 , R_2 diethyl substituents of the prior art tetraamido compounds to dimethyl substituents, the previously fragile, short-lived chelate complexes are transformed unexpectedly into stable, long-lived complexes which are very resistant to oxidative degradation. What appeared to be a minor change in the structure is in fact the key to a new class of robust long-lived oxidation catalysts. The C-H bond strength of the methyl substituent is about 3 Kcal.mol⁻¹ greater than the C-H bond strength of the corresponding ethyl substituent. It has

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been determined that any R_1 , R_2 substituents which are unreactive, or which form strong bonds with the cyclic carbon, or are sterically or conformational hindered, such that they are restricted from intramolecular reaction with the axial oxo ligand will also form the robust catalysts, or precatalysts of the invention.

5 The importance of the bond strength and/or conformational constraints can be seen from the following determinations.

 In order to support oxidation catalysis, every component of the ligand system must be substantially resistant to oxidative degradation. The key to the stability of the R_1 and R_2 groups has been determined by observation in a particularly informative case. As shown in Fig. 1, iron (III) aqua complexes react with hydroperoxides to give a purported oxo complex which it has been shown exhibit catalytic properties for the oxidation of nitriles containing C-H bonds to the cyano group. However, as catalysis proceeds the ligand system slowly decomposes and it is proposed that this degradation proceeds via abstraction of an H-atom from a methylene group of an ethyl substituent in the R_1 position as is consistent with the structure of the hydantoin-ring containing degradation product, labeled III (Fig. 1). Molecular models reveal that a highly strained conformation of the CH_4 -containing chelate ring is required to bring the abstractable H-atom close to the abstracting O-atom. Compound III has been unambiguously characterized by a variety of mass spectrometric, 1H and ^{13}C NMR, IR, elemental analyses. Simultaneously with the observed degradation, the system catalytically oxidizes the weakest C-H bond in a series of nitriles [$(CH_3)_2CHCN$, CH_3CH_2CN , CH_3CN , CD_3CN] which are employed as solvents. The products are mixtures of nitrile oxidation products. Thus, where t-butyl hydroperoxide is the primary oxidant, the product mixture with $(CH_3)_2CHCN$ as the substrate contains $(CH_3)_2C(OH)CN$, $(CH_3)_2(CN)COOC(CH_3)_3$, $(CH_3)_2(CN)COOCH_3$, $(CH_3)_2C=O$, $(CH_3)_3COH$. It has also been shown that while this product mixture suggests a free radical autoxidation process where the role of the iron complex, II (Fig. 1), would be to initiate the process, free radical autoxidation cannot be the dominant mechanism. Thus, when the oxidation is carried out under $^{18}O_2$ (1 atm, > 98%) the yield of $^{18}O_2$ labelled products is too low for the reaction mechanism to be consistent with a completely free radical autoxidation process. By replacement of CH_3 - for CH_3CH_2 - in the R_1 and R_2 positions, the ligand degradation is dramatically suppressed such that nitrile oxidation alone dominates the oxidative reactivity. This inhibition of ligand degradation by the CH_3 - for CH_3CH_2 - can be rationalized as resulting from the increased C-H bond strength of CH_3 - versus CH_3CH_2 -, ca. 3 kcal/mol $^{-1}$, thereby

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slowing the rate of the H-atom abstraction by the oxo ligand by ca. three orders of magnitude. Since it is apparent that the abstraction is critical to the degradation, the orientation of the abstractable H-atom with respect to the oxo ligand is also critical as this orientation determines the distance of approach and abstraction reactions are exquisitely distance dependent. Molecular models reveal that if a cyclopentyl unit is employed to replace the ethyl groups of R_1 and R_2 , the methylenic C-H group equivalent to that abstracted from the ethyl C-H group cannot reach the oxo ligand without considerably more ring-strain than that found in the ethyl case. Thus, the conformational constraint approach serves to dramatically increase the resistance of a so-substituted chelate to oxidative degradation.

In the structure shown in Fig. 2, the oxo group and methylenic H are restricted from as close an approach as in the ethyl case because the methylene group of the cyclopentyl substituent cannot rotate freely to bring the two groups into as close a juxtaposition.

The compounds of the present invention are macrocyclic, comprised of four anionic donor ligands which result in concert to form a substantially planar tetradentate platform which can be complexed with a metal and axial ligand to form the chelate/catalyst system of the present invention. The preferred design for producing robust ligands is a macrocyclic tetraamido ligand having no hydrogens α to N-amido donor groups. When coordinated with the metal ion, five- and six-membered chelate rings are most stable. The substituents can vary considerably provided they meet the requirements described above. This is particularly critical for the R_1 and R_2 substituents.

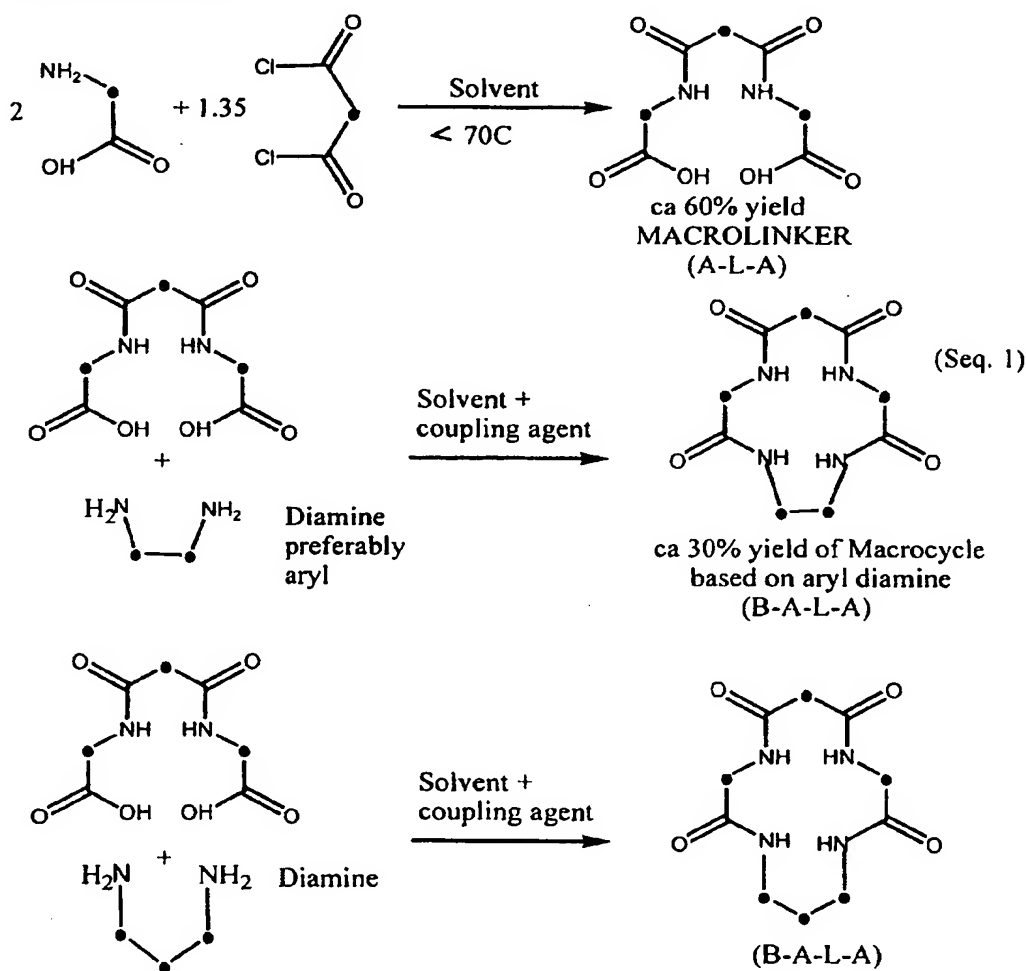
An azide based synthetic route to macrocyclic tetraamido ligands is described in Uffelman, E.S., Ph.D. Thesis, California Institute of Technology, (1992). Alternatively, and preferably, the compounds of the present invention can be synthesized by a new synthetic route.

The new synthesis method permits the synthesis of variants which cannot be synthesized via the prior art azide based method. In varying the macrocycle, however, it is important to preserve the general framework of the compound. The macrocycle will be made up of 5- and 6-membered rings, in a 5,5,5,6 pattern, a 5,6,5,6, pattern, a 5,6,6,6 pattern, or a 6,6,6,6 ring pattern discussed in more detail below.

The new synthetic method proceeds generally as shown in sequences 1 and 2 below. Specific examples of the application of the new method to the synthesis

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- of some particular macrocyclic tetraamides are shown in sequence 3. For convenience of classification herein, the starting materials that are composed of diamine functionalities are sometimes referred to as "Bridges" (B), the starting materials composed of diacid functionalities are sometimes referred to as "Linkers" (L), and the starting materials composed of amine/acid functionalities are sometimes referred to as "Arms" (A). See Figs. 3(a) and (b). The arms of the macrocyclic compound are far more robust than the linker and are resistant to degradative attacks.

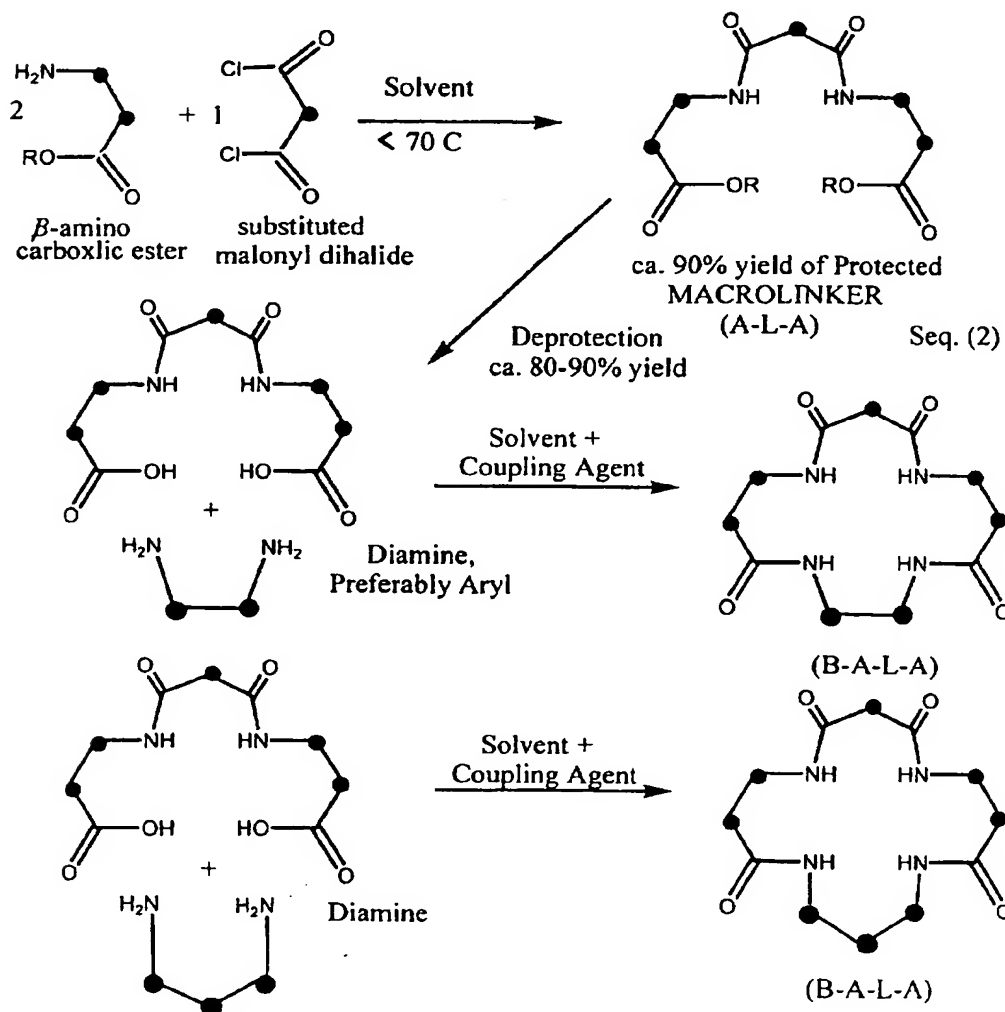


- 10 Sequence 1 is a generalized synthesis of macrocyclic tetraamides having a (B-A-L-A-) configuration, from α -amino carboxylic acids via the new synthetic method. A diamide dicarboxyl-containing intermediate, sometimes referred to herein by the short hand designation, "macro linker intermediate" or simply the "intermediate"

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(A-L-A) is preformed without the use of protecting groups via a selective double coupling reaction wherein an α -amino carboxylic acid, the arms, A, and an activated malonic acid derivative, the linker, L, in solvent are heated to form the macro linker intermediate. The macro linker intermediate is then coupled to a diamine, the bridge, B, in another selective double coupling reaction that employs a solvent, a coupling agent and heat. The synthetic methodology is highly streamlined and tolerates a wide range of functional groups. A wide range of macrocyclic tetraamides bearing different electronic or steric substituents have been prepared in this manner in good yield.

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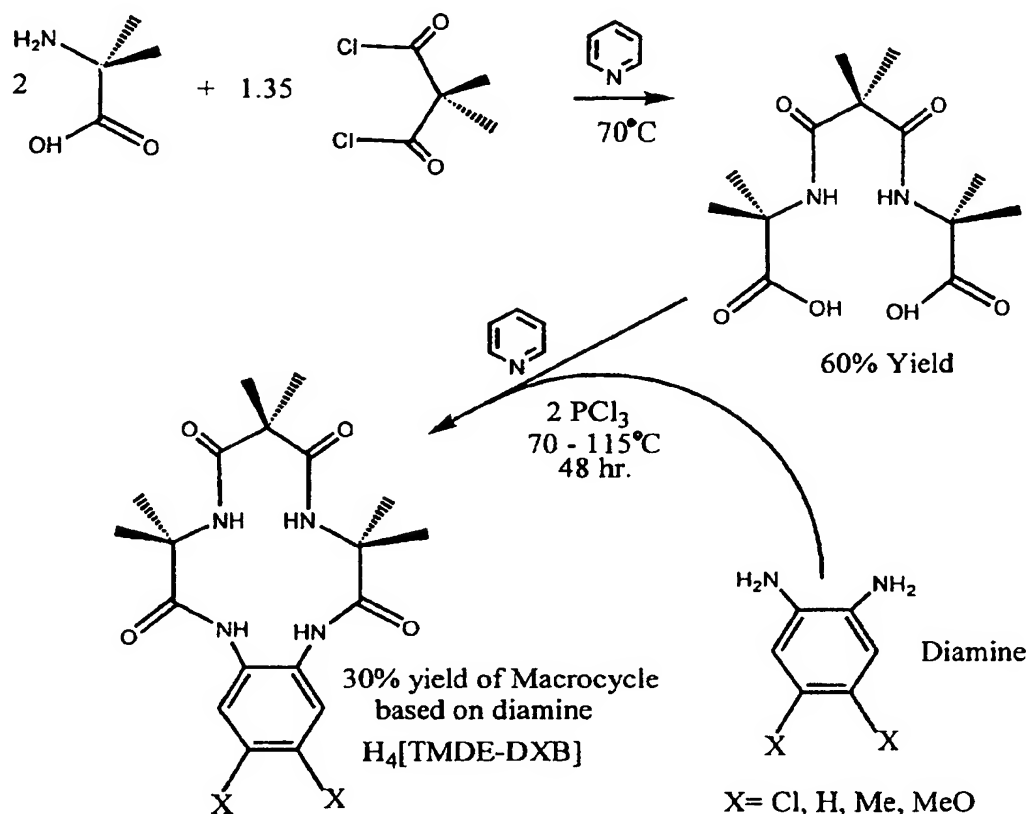


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Sequence 2 is a generalized synthesis of macrocyclic tetraamides having a (B-A-L-A-) configuration, from β -amino carboxylic acids via a modified version of the basic, or primary, synthetic method. The basic same approach employed with α -amino carboxylic acid starting materials is applied to β -amino carboxylic acid starting materials. For some β -amino carboxylic acids, use of a protecting group may be desirable, as shown in Sequence 2. A macro linker intermediate (A-L-A) is preformed via a selective double coupling reaction wherein a protected β -amino carboxylic ester arm, A, and an activated malonic acid derivative linker, L, in solvent are heated to form the intermediate, which, after deprotection, can then be coupled to the diamine bridge, B, in another selective double coupling reaction to yield a wide variety of substituted macrocyclic tetraamides with an expanded ring size compared to those that have been prepared from α -amino carboxylic acids.

The macro linker intermediate (A-L-A) can be made on a large scale in batch or continuous processing via direct reaction of a substituted malonyl dihalide with a solution (preferably a pyridine solution) of an α or β -amino carboxylic acid or ester. Many examples of the reaction proceed in good yield without protecting groups at temperatures preferably less than or equal to about 70°C. Some examples may require the use of protecting groups and these reactions generally proceed in good yield. The intermediate can be separated into batches and each separate batch further reacted with a wide range of diamine bridging compounds having different steric or electronic substituents in the presence of a coupling agent. For the α -amino carboxylic acid case, the ring closing step proceeds for 48-120 hours and is ideally substantially moisture free. See Sequence 3. A wide range of tetraamido macrocycles having finely tuned electronic properties can be synthesized at a considerable cost savings over the prior art azide method.

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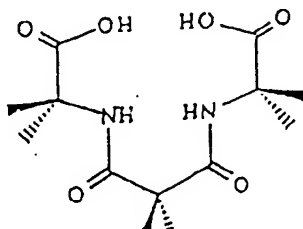


Seq. (3)

Sequence 3 is a specific example of the preparation of a macrocyclic tetraamide having a (B-A-L-A-) configuration from α -amino carboxylic acid starting materials. An α -amino carboxylic acid is mixed with an activated malonate in pyridine at temperatures less than 70°C. After the selective double coupling reaction is complete, 72-144 hrs, the macro linker intermediate (A-L-A) is isolated. In a second step a diamine, preferably an o-phenylenediamine, is added to a pyridine solution of the macro linker intermediate in the presence of a coupling agent, preferably PCl₃ or pivaloyl chloride. The ring closure, a double coupling reaction, is allowed to proceed at reflux for 48-110 hrs, and then the desired macrocyclic tetraamide is isolated in good yield.

The synthesis of oxidatively robust macrocyclic tetraamides requires that all H atoms α to the donor atoms be replaced by more oxidatively robust groups such as alkyl, halo, aryl or heterocyclic substituents.

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Structure 1

Structure 1 shows the key intermediate in the production of the catalyst of the present invention, an oxidatively robust macro linker (Arm-Linker-Arm). This molecule can be readily synthesized in one step without the use of protecting groups via the direct acylation of α -methylalanine with dimethyl malonyl dichloride.

In an alternative embodiment, the method of the invention uses protection/deprotection sequences to generate a protected form of the macro linker intermediate. Upon deprotection, the intermediate is coupled via the double coupling reaction described above to generate the tetraamido macrocycle. Similarly, protection/deprotection sequences can be applied to substituents present on the bridging unit to expand the range of bridging substituents that can be utilized in the macrocyclization reaction.

Both embodiments of the method of the invention rely heavily on the amine and carboxylic acid based starting materials hereinafter listed in Table 1. Table 1 lists several forms of the starting materials in what is designated the parent, protected/activated and hidden forms of the amine and carboxylic acid functionalities in a general sense. Table 2 utilizes these categories in conjunction with chelation ring size constraints (5- and 6- membered chelate rings are preferred) in order to identify useful starting materials for the synthesis of chelating macrocyclic tetraamide compounds having the desired five- or six-membered ring.

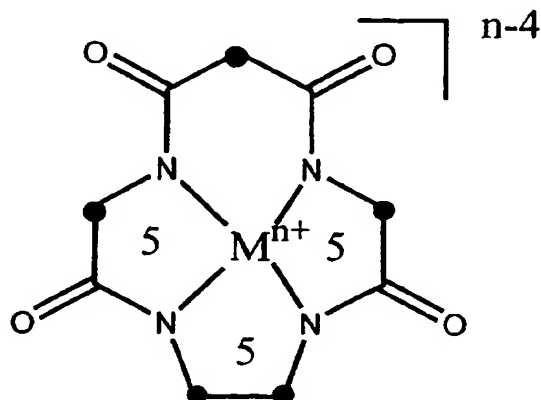
As used herein "parent groups" (shown in *italics* in Table 1) define a preferred synthetic functionality. "Protected/activated groups" refers to those groups that contain an easily recognizable portion of the parent group. "Hidden groups" as used herein refers to those groups that need not contain an easily recognizable portion of the parent group but which are capable of ready conversion to the parent group or to a protected/activated form of the parent group. More detailed examples may readily be found in Greene and Greene, "Protective Groups

in Organic Synthesis", John Wiley and Sons, New York (1981). An extensive list of protecting/activating groups particularly suitable for peptide synthesis may be found in G. A. Fletcher and J. H. Jones, "A List of Amino-Acid Derivatives Which are Useful in Peptide Synthesis", Int. J. Peptide Protein Res. 4, (1972), p.347-371.

5	Table 1			
	Protected/ Activated <i>Amines</i>	Hidden <i>Amines</i> <i>Carboxylic Acids</i>	Protected/ Activated <i>Carboxylic Acids</i>	Hidden
10				
	N-alkyl amines	azides	activated esters	nitriles
15	amides	azo compounds	acyl halides	oxazolines
	amino acetals	imides	amides	
	N-benzyls	isocyanates	anhydrides	
	carbamates	isothiocyanates	hydrazides	
	enamines	nitrilium ions	O-acyl oximes	
20	hydrazines	nitro compounds	oxazolidines	
	imines	phosphazos	oxazolones	
	N-oxides		phosphite esters	
	N-phosphinyls		silyl esters	
	N-phosphoryls		stannyl esters	
25	N-Metal derivatives			
			substituted benzyl esters	
	silyl amines (N-Si)		substituted ethyl esters	
	N-Sulfenyls		substituted methyl esters	
	sulfonamides		sulfonyl esters	
30	N-Sulfonyls		sulfenyl esters	
	urea derivatives			

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Structure 2 is used herein to define the short hand notation shown in Table 2 and Table 3 that specifies the chelate ring sizes (including the metal ion) that are formed when a given macrocyclic ligand is coordinated to a transition metal center.



Structure 2

- 5 Amine is designated by "a", and carboxylate by "c".

Dashes (-) indicate amide bonds. Every dash must connect a trailing "a" to a leading "c" or vice versa, the final dash wraps around to the beginning. Structure 2 illustrates a (5,5,6,5) macrocyclic ligand shown in metal coordinated form with chelate ring sizes (including the metal ion) indicated. Using a counterclockwise rotation, the specific macrocycle employed is 5aa-5ca-6cc-5ac- (or any cyclic permutation thereof).

The parent (=) forms of the functional groups for each starting material are shown pictorially in Table 2 below, while possible combinations of protected/activated (p/a) or hidden (h) forms for each starting material are shown in tabular form. Variable positions are marked with a bullet (•). The underlined side captions are in a shorthand notation that refers to chelation ring sizes formed when the particular starting material is incorporated into a macrocycle and coordinated to a metal center. (See Structure 2)

Table 2

5ac

5aa

C ₁	2-N	C ₁	2-N	C ₁	2-N
=	=	p/a	=	h	=
=	p/a	p/a	p/a	h	p/a
=	h	p/a	h	h	h

C ₁	2-N	C ₁	2-N	C ₁	2-N
=	=	p/a	=	h	=
=	p/a	p/a	p/a	h	p/a
=	h	p/a	h	h	h

6cc

6ac

6aa

C ₁	C ₃	C ₁	C ₃	C ₁	C ₃
=	=	p	=	h	=
=	p/a	p/a	p/a	h	p/a
=	h	p/a	h	h	h

C ₁	3-N	C ₁	3-N	C ₁	3-N
=	=	p/a	=	h	=
=	p/a	p/a	p/a	h	p/a
=	h	p/a	h	h	h

1-N	3-N	1-N	3-N	1-N	3-N
=	=	p/a	=	h	=
=	p/a	p/a	p/a	h	p/a
=	h	p/a	h	h	h

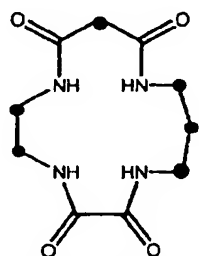
The complete range of macrocyclic tetraamide compounds able to be synthesized from the starting materials identified in Table 2 is shown in general terms in Table 3. Each unique combination has been listed pictorially and labelled

5 terms in Table 3. Each unique combination has been listed pictorially and labelled with the shorthand notation of Structure 2 defined above.

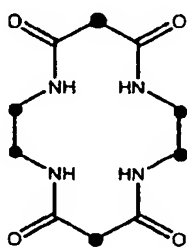
Table 3

13 membered tetraamide macrocycle (5,5,5,6)		
<p>5aa-5cc-5aa-6cc-</p>	<p>5aa-5ca-5ca-6cc-</p>	<p>5ac-5aa-5ca-6cc-</p>

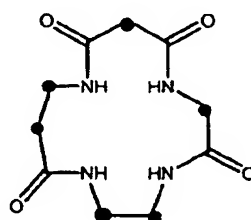
14 membered tetraamide (5, 5, 6, 6) and (5, 6, 6, 6)



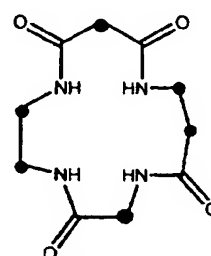
5aa-5cc-6aa-6cc-



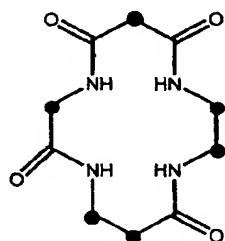
5aa-6cc-5aa-6cc-



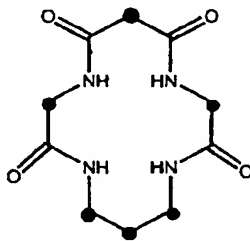
5aa-5ca-6cc-6ac-



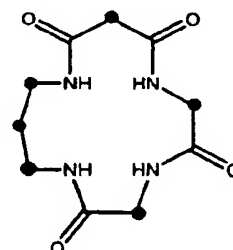
5aa-5ca-6ca-6cc-



5aa-6cc-5ac-6ac-

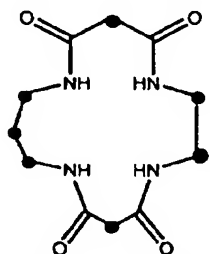


5ca-6cc-5ac-6aa-

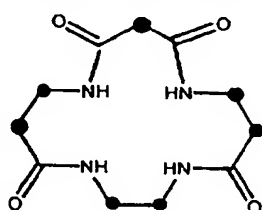


5ca-5ca-6cc-6aa-

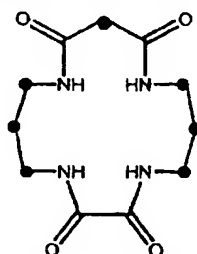
15 membered tetraamide macrocycles (5, 6, 6, 6)



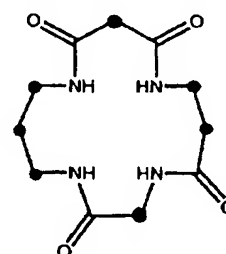
5aa-6cc-6aa-6cc-



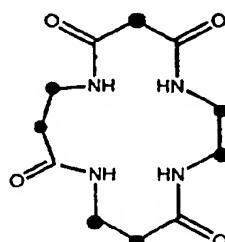
5aa-6ca-6cc-6ac-



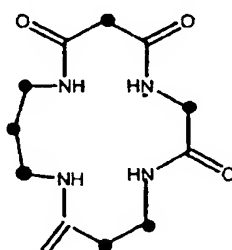
5cc-6aa-6cc-6aa-



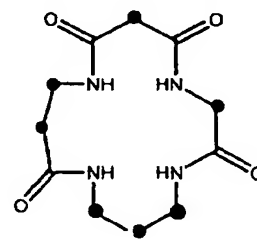
5ca-6ca-6cc-6aa-



5aa-6cc-6ac-6ac-

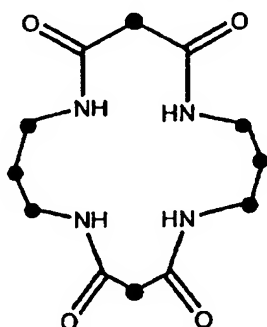


5ca-6cc-6aa-6ca-

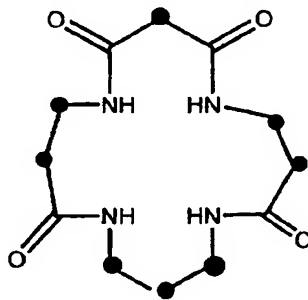


5ca-6cc-6ac-6aa-

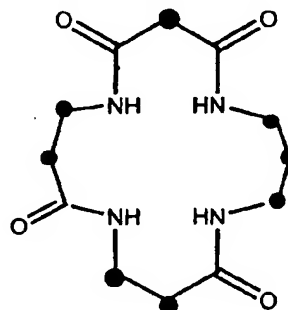
 16 membered tetraamide macrocycles (6, 6, 6, 6)



6aa-6cc-6aa-6cc-



6aa-6ca-6cc-6ac-



6aa-6cc-6ac-6ac-

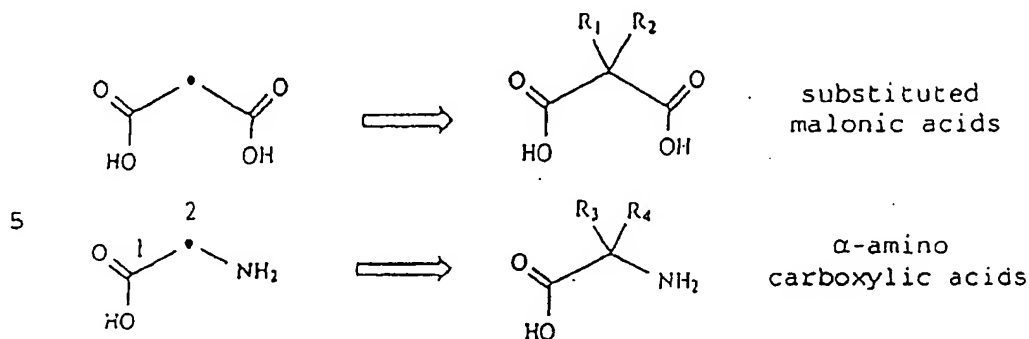
The individual Bridge, Arm and Linker starting materials can either be obtained commercially or synthesized by standard techniques. Examples of
 5 syntheses for a few noncommercially available starting materials are provided herein and in the Experimental Section. A powerful alternative route for the preparation of substituted and unsubstituted malonates has been reported by A. P. Krapcho, E. G. E. Jahngen, Jr. and D. S. Kashdan. " α -carbalkoxylations of
 10 carboxylic acids. A general synthetic route to monoesters of malonic acids", Tet. Lett. 32, p. 2721-2723 (1974). The oxidatively robust macrocyclic tetraamides shown in Table 3 may be used to synthesized without having to resort to the use of species that contain high energy N-N bonds, such as azides, hydrazines and azo constituents.

15 Schematics 1 to 3 below pictorially demonstrate substitution at the variable positions shown by a \bullet in Table 3. The remainder of this section discusses how to choose R substituents in general terms, and lists some representative examples of substituted Bridge, Arm and Linker starting materials in tabular form.

Single Node Substitution

20 Starting materials containing only one variable position are substituted by a carbon atom bearing two R groups, a $-C(R_a)(R_b)-$ unit, (in this context the dashes (-) refer to single bonds as opposed to amide bonds).

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Schematic 1: Replacement of a single variable position is always by a $-C(R_a)(R_b)-$ unit.

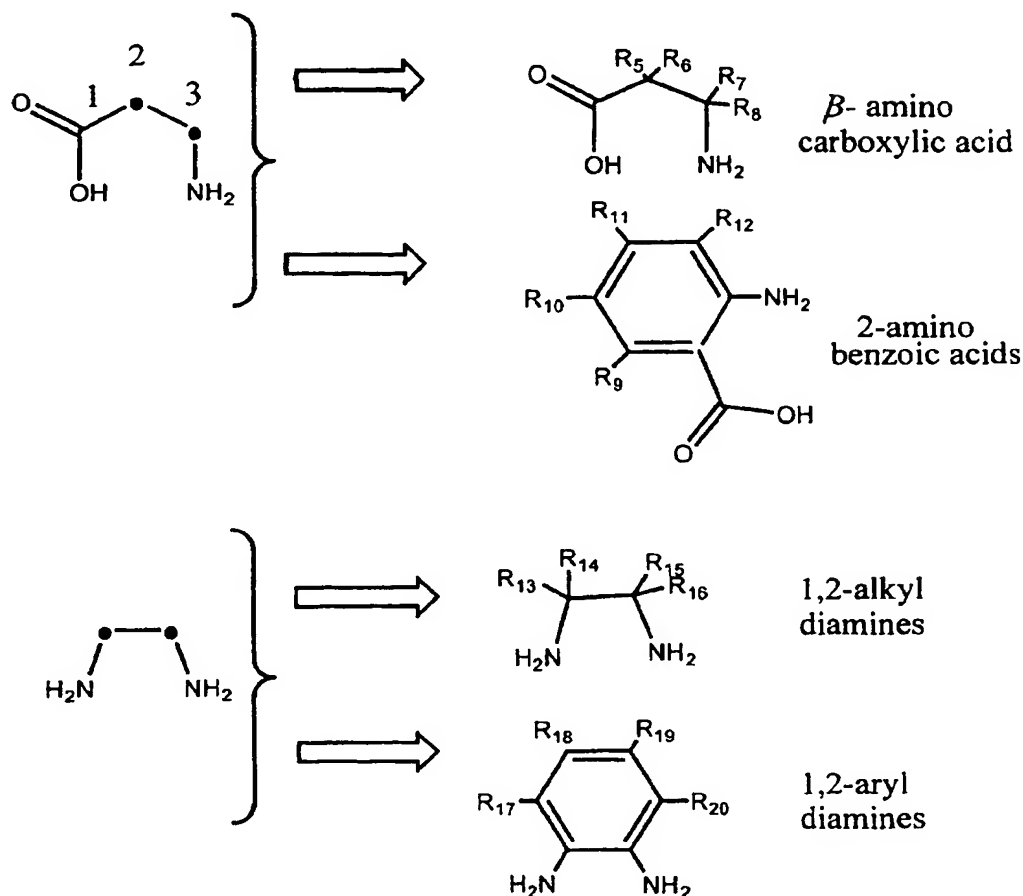
- 10 For substitution at any single variable position the R groups on the $-C(R_a)(R_b)-$ unit may be the same or different and are selected from the group consisting of hydrocarbons and heteroatom (e.g., halogen, N, O, Si, P, S) substituted hydrocarbons. Specific choices for the R groups other than R_1 and R_2 are from the following types/subtypes either singly or in combination (e.g. for $R =$
- 15 arylsilylester, only aryl, esters and siloxanes are listed); H, ketones, aldehydes, carboxylic acids, hidden or protected/activated carboxylic acids (*see* Table 1), esters, ethers, amines, hidden or protected/activated amines (*see* Table 1), imines, amides, nitro, sulphonyls, sulfates, phosphoryls, phosphates, silyl, siloxanes, alkyl, alkenyl, alkynyl, halo, aryl, and compounds chosen from biological systems e.g.
- 20 natural or unnatural amino acid sidechains, heterocyclic rings, lactams, lactones, alkaloids, terpenes (steroids, isoprenoids), lipid or phospholipid chains.

- For single node substitution, fusion of the R_a and R_b groups at a position that is not the site of substitution, but a to the site of substitution yields a species doubly bonded to the node such as an oxo ($=O$), imine ($=NR_a$), or a substituted
- 25 vinyl group ($=CR_aR_b$). Formation of imines or substituted vinyl groups constitutes a form of nodal migration. If the original R_a and R_b groups are fused at a site that is not the site of substitution and is not a to the site of substitution then a cyclic ring structure is formed. If such cyclic groups are formed, additional R substituents on the cyclic groups are chosen in the same manner as for normal
- 30 single node or multi node substitution (including the possibility of further R group fusions at one or more nodes to yield additional oxo, imine, substituted vinyl groups, or spiro, benzo, substituted benzo, heterocyclic, substituted heterocyclic, cycloalkyl, substituted cycloalkyl, cycloalkenyl or substituted cycloalkenyl ring

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structures). Preferred spiro/cyclic ring sizes are four-, five- or six- membered rings.

Multi Node Substitution



5

Schematic 2: Replacement at two variable positions can be by two $-C(R_a)(R_b)-$ units or the two variable positions can be combined to make up part of an aryl or heterocyclic ring structure.

10

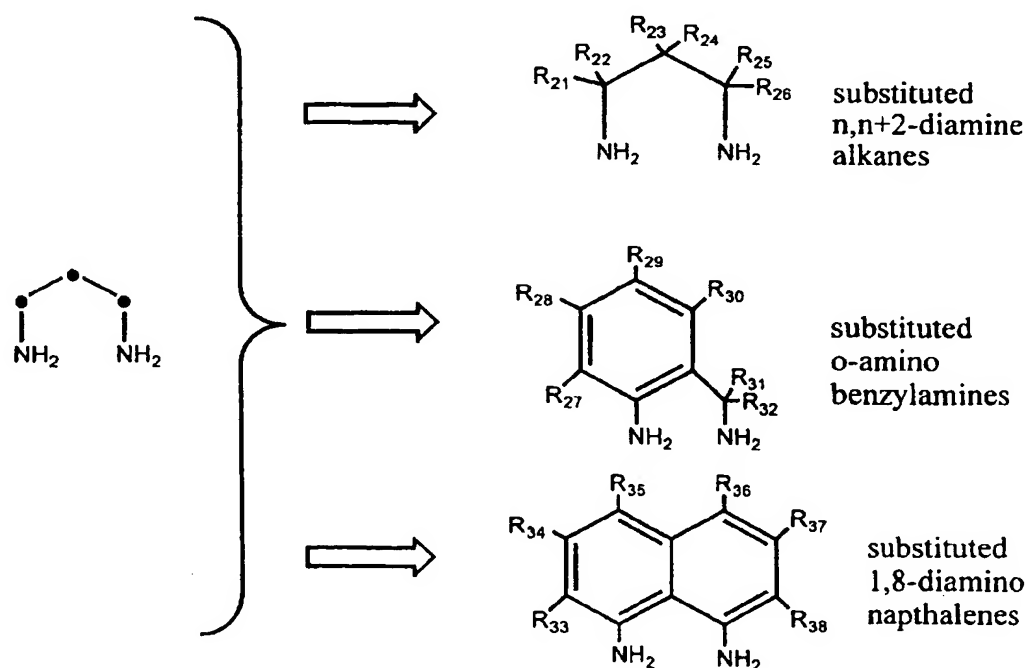
For multiple node substitution individual $-C(R_a)(R_b)-$ positions are substituted identically as for single node substitution (*see above*). In addition to the types of substitution found for single nodes, it is also possible to combine or connect multiple nodes together via fusion of the R groups located on different nodes at sites that either are (combination), or are not (connection), the sites of

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attachment. Combination of sites that are adjacent leads to ethylenic units ($-C(R_a)=C(R_b)-$) a form of R group elimination. Connection of nodes via R group fusion at sites that are not the points of attachment or combination of sites that are not adjacent leads to the formation of cyclic structures, such as spiro, benzo, substituted benzo, heterocyclic, substituted heterocyclic, cycloalkyl, substituted cycloalkyl, cycloalkenyl or substituted cycloalkenyl ring structures. Five- and six-membered rings are preferred.

If cyclic groups are formed, or if there are residual R groups remaining from combination at adjacent sites, the residual R groups and the substituents on the cyclic groups are chosen in the same manner as for normal single node or multi node substitution (including the possibility of further R group fusions to yield additional spiro, benzo, substituted benzo, heterocyclic, substituted heterocyclic, cycloalkyl, substituted cycloalkyl, cycloalkenyl or substituted cycloalkenyl ring structures).

An important point is that the definitions for both single node and multi node substitution can function *recursively*, e.g. substituted o-phenylene diamine => substituted heterocyclic o-phenylene diamine => substituted spiro-cycloalkyl heterocyclic o-phenylene diamine etc.



Schematic 3: Replacement at three variable positions can either be by three - $C(R_a)(R_b)$ - units or two of the variable positions can be combined to make up part of an aryl or heterocyclic ring structure with the third position being replaced by a - $C(R_a)(R_b)$ - unit or the three variable positions can all be combined to form part of a fused diaryl, fused aryl heterocyclic, or fused diheterocyclic ring structure.

Some representative examples of commercially available and/or synthetically versatile Linker, Arm and Bridge starting materials are shown in Tables 4, 5 and 6, respectively. A macrocyclic tetraamido compound having the desired chelate ring configuration shown in Table 3, i.e., 5556, 5566, 5656, 5666 or 6666, and variations thereof, can be constructed by reference to the general choice and combination of starting materials for various chelate configurations shown in Table 2, i.e., parent, protected/activated or hidden, followed by the choice of the specific starting materials from Tables 4, 5 and 6. Use of those functionally and similar starting materials in the new synthetic method will provide a macrocyclic tetraamido compound having a chelate ring configuration and substituent array suited to a particular end use. The symbol * in the Tables indicates a substituent that is comparatively robust towards oxidation. The symbol † in the Tables indicates substituents that are very oxidatively robust.

Table 4 identifies some representative dicarboxylic acid malonate derivatives, i.e. Linkers, of interest for the preparation of macrocyclic tetraamides, either in parent, hidden, or protected/activated forms.

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Table 4 - The MalonatesDerivatives of Oxalic Acid (5cc)

Registry #	Compound Name
	*Oxalyl Chloride

Derivatives of Malonic Acid (6cc)

Registry #	Compound Name	Registry #	Compound Name
<u>Disubstituted malonates</u>			
31696-00-1	*Diethyl butylethyl-malonnate		*Diethyl di-n-octyl-malonnate
00596-76-9	*Diethyl butylhexyl-malonnate	24251-93-2	*Diethyl di-n-pentyl-malonnate
00083-27-2	*Diethyl butylmethyl-malonnate		*Diethyl di-2-propenyl-malonnate
	*Diethyl butylethyl-malonnate	03195-24-2	*Diethyl di-n-propyl-malonnate
	*Diethyl butylpentyl-malonnate		*Diethyl ethylheptyl-malonnate
	*Diethyl butylpropyl-malonnate		*Diethyl ethylhexyl-malonnate
	*"2,2-Diethyl-butyric acid"	00133-13-1	*Diethyl ethyl (1-methyl butyl) malonnate
18719-43-2	*Diethyl "1,1-cyclo-butane dicarboxylate"		*Diethyl ethylmethyl-malonnate
53608-93-8	*Diethyl "1,1-cyclo-propane dicarboxylate"	02049-70-9	*Diethyl ethyl (1-methyl-propyl) malonnate
01559-02-0	*Diethyl decylethyl-malonnate		*Diethyl ethylnonyl-malonnate

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05077-96-3	*Diethyl decylmethyl-malonate	05408-35-5	*Diethyl ethyloctyl-malonate
	*Diethyl diallyl-malonate	00076-67-5	*Diethyl ethylpentyl-malonate
00597-55-7	*Diethyl di-n-butyl-malonate		*Diethyl ethylphenyl-malonate
00596-75-8	*Diethyl di-n-decyl-malonate	71691-56-0	*Diethyl ethylpropyl-malonate
	*Diethyl diethyl-malonate		*Diethylmethyl(2-methyl-butyl) malonate
	*Diethyl di-n-heptyl-malonate		*Diethyl methyl(2-methyl-propyl) malonate
	*Diethyl di-n-hexyl-malonate	34009-61-5	*Diethyl methylnonyl-malonate
	†Diethyl dimethyl-malonate	01575-67-3	†Diethyl methylphenyl-malonate
01619-62-1	*Diethyl di-n-nonyl-malonate	58447-69-1	*Diethyl methylpropyl-malonate
	*"1,1-cyclopropane dicarboxylate"	00083-27-2	*Diethyl methyl-iso-propylmalonate
	*"1,1-cyclopentane dicarboxylate"		*"1,1-cyclobutane dicarboxylate"
	†ditrifluoromethyl malonic acid		*"1,1-cyclohexane dicarboxylate"
	†difluoro malonic acid		†ditrifluoroethyl malonic acid
			†dichloro malonic acid

Table 5 identifies some representative α and β -amino carboxylic acids, i.e. Arms, of interest for the preparation of macrocyclic tetraamides, either in parent, hidden, or protected/activated form.

Table 5 - The Amino Carboxylic Acids

Derivatives of α -Amino Carboxylic Acids (5ac)

*R(-)-2-amino-2-methyl butanedioic acid	*S(-)-2-amino-2-methyl-4-pentenoic acid monohydrate
*S(+)-2-amino-2-methyl butanedioic acid	*2-amino-2-norbornane carboxylic acid
*S(+)-2-amino-2-methyl butanoic acid hydrate	*R(-)-2-amino-2-phenylbutyric acid
*2-amino-2-methyl butyric acid	*l-aminocyclopropane-1-carboxylic acid
*2-amino-2-methyl glutaric acid	*l-aminocyclobutane-1-carboxylic acid
*R(-)-2-amino-2-methyl-3-hydroxy propanoic acid	*l-aminocyclopentane-1-carboxylic acid (cycloleucine)
*S(+)-2-amino-2-methyl-3-hydroxy propanoic acid	*l-aminocyclohexane-1-carboxylic acid
*S(+)-2-amino-2-methyl-4-phosphonobutanoic acid	*S(+)-2-amino-2-methyl-3-phenyl propanoic acid
* α,α -diphenyl glycine	* α -phenyl alanine ((+/-)-a-methyl-a-phenyl glycine)
* α -amino-isobutyric acid (a-methyl alanine)	*S(+)-2-amino-2-phenylbutyric acid
*cis-1-amino-3-(2-phosphonoacetyl) cyclobutane-1-carboxylic acid	

Derivatives of β Carboxylic Acids (6ac)

*The β -amino acids derived from 2-amino-benzoic acid (anthranilic acid) are quite oxidatively robust

Registry #	Compound containing 2-amino-benzoic acid	Registry #	Compound containing 2-amino-benzoic acid
118-92-3	*o-amino-benzoic acid, anthranilic acid)	118-92-3	*o-amino-benzoic acid, anthranilic acid)
619-17-0	*4-nitro-	3177-80-8	*3-methoxy-
616-79-5	*5-nitro-	6705-03-9	*5-methoxy-
4389-45-1	*3-methyl-	394-31-0	*5-hydroxy-
2305-36-4	*4-methyl-	4920-81-4	*3-hydroxy-hydrochloride
2941-78-8	*5-methyl-	446-32-2	*4-fluoro-

- 28 -

4389-50-8	*6-methyl-	446-08-2	*5-fluoro-
609-86-9	*3,5-diiodo-	434-76-4	*6-fluoro-
5653-40-7	*4,5-dimethoxy-		*4-chloro-5-sulfamoyl-
50419-58-4	*3,4-dimethyl-	6388-47-2	*3-chloro-
14438-32-5	*3,5-dimethyl-	89-77-0	*4-chloro-
15540-91-7	*3,6-dimethyl-	635-21-2	*5-chloro-
2789-92-6	*3,5-dichloro-	2148-56-3	*6-chloro-
609-85-8	*3,5-dibromo-		*3-bromo-5-methyl-
	*3,5-dibromo-6-fluoro-	1765-42-0	*3,4,5,6-tetrafluoro-
		61948-85-4	*3,4,5-trimethoxy-

Registry #	Other β -amino carboxylic acids	Registry #	Other β -amino carboxylic acids
		5959-52-4	*3-amino-2-naphthoic acid
5434-20-8	*3-amino-phthalic acid	5345-47-1	*2-amino-nicotinic acid (2-aminopyridine-3- carboxylic acid)
614-19-7	* β -amino-hydrocinnamic acid (D,L-3-amino-3-phenyl- propionic acid)	82-24-6	*1-amino- anthraquinone-2- carboxylic acid
52834-01-2	*2-amino-4,6-dimethyl-3- pyridinecarboxylic acid hydrochloride	1664-54-6	*3-amino-3-phenyl- propionic acid
54711-21-6	*5-amino-4-cyano-1-methyl- pyrazole	50427-77-5	*5-amino-1- phenylpyrazole-4- carboxamide
698-29-3	*4-amino-5-cyano-2-methyl pyrimidine	72-40-2	*5(4)-aminoimidazole- 4(5)-carboxamide hydrochloride
	*4-amino-5-cyano-2-methoxy pyrimidine	68302-09-0	*2-amino-7-ethyl-5-oxo- 5H-[1]benzopyrano[2,3- b]pyridine-3-carbonit rile
41680-34-6	*3-aminopyrazole-4- carboxylic acid	22603-53-8	*2-amino-3,5- dinitrobenzonitrile
87550-19-4	*3,6-dinitrophthalic acid pyridine salt		*5-amino-4-cyano-1-(4- chlorophenyl)pyrazole
5424-01-1	*3-amino pyrazine-2- carboxylic acid		*5-amino-4-cyano-1-(4- nitrophenyl)pyrazole

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10312-55-7	*2-amino terephthalic acid	16617-46-2	*5-amino-4-cyano pyrazole
		6375-47-9	*3-amino-4-acetamido anisole

Table 6 identifies some representative diamines, i.e. Bridges, of interest for the preparation of macrocyclic tetraamides, either in parent, hidden, or protected/activated forms. Amine and protected/activated or hidden amine functionalities are used interchangeably.

Table 6 - The Diamines

Derivatives of 1,2-Aryl Diamines (5aa)

*all of the aryl diamines shown are comparatively robust towards oxidation.

Registry #	Compound containing o-Phenylenediamine	Registry #	Compound containing o-Phenylenediamine
	Substituents = 0		Substituents = 0
95-54-5	†(1,2-Benzenediamine)	95-54-5	†(1,2-Benzenediamine)
	No. of Unique Substituents = 1		No. of Unique Substituents = 1
18645-88-0	†3-fluoro-	21745-41-5	†3-chloro-
367-31-7	†4-fluoro-	95-83-0	†4-chloro-
153505-39-6	†3,4-difluoro-	1668-01-5	†3,4-dichloro-
2369-29-1	†3,5-difluoro-	5233-04-5	†3,5-dichloro-
2369-30-4	†3,6-difluoro-	21732-93-4	†3,6-dichloro-
76179-40-3	†4,5-difluoro-	5348-42-5	†4,5-dichloro-
168966-54-9	†3,4,5-trifluoro-	30064-28-9	†3,4,5-trichloro-
363-74-6	†3,4,6-trifluoro-	1962-10-3	†3,4,6-trichloro-
2993-07-9	†3,4,5,6-tetrafluoro-	877-12-3	†3,4,5,6-tetrachloro-
1575-36-6	†3-bromo-	34446-43-0	†3-iodo-
1575-37-7	†4-bromo-	21304-38-1	†4-iodo-
1575-38-8	†3,5-dibromo-	144793-03-3	†3,6-diiodo-

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69272-50-0	*3,6-dibromo-	76179-43-6	*4,5-diiodo-
49764-63-8	*4,5-dibromo-		
	No. of Unique Substituents = 2		No. of Unique Substituents = 2
75293-95-7	*4-bromo-5-chloro-	132915-81-2	*3-chloro-4-fluoro-
16429-44-0	*5-bromo-3-chloro-	153505-33-0	*3-chloro-5-fluoro-
172215-94-0	*3-bromo-4,5-dichloro-	139512-70-2	*4-chloro-5-fluoro-
98138-54-6	*4-bromo-3,5-dichloro-	153505-43-2	*5-chloro-3-iodo-
74908-80-8	*3,5-dibromo-4-chloro-	153505-34-1	*3-chloro-4,5-difluoro-
115440-10-3	*3-bromo-5-fluoro-	170098-84-7	*4-chloro-3,5-difluoro-
153505-37-4	*4-bromo-5-fluoro-	156425-14-8	*4-chloro-3,5,6- trifluoro-
153505-35-2	*3-bromo-4,5-difluoro-	153505-47-6	*4,5-dichloro-3-iodo-
156425-12-6	*4-bromo-3,5,6-trifluoro-	18225-92-8	*3,4,6-trichloro-5- fluoro-
		153505-45-4	*5-fluoro-3-iodo-

Registry Number	Additional 1,2-Benzenediamines	Registry Number	Additional 1,2-Benzenediamines
	*4,5-dimethyl-		*4-methyl-
	*4,5-dinitro-		*4-nitro-
88580-71-6	*4,5-dimethoxy-		*4-methoxy-
	*4,5-diamino-		*4-amino-
	*4,5-diacetamido-		*4-acetamido-
	*4,5-ditrifluoromethyl-		*4-trifluoromethyl-
	*4,5-dicyano-		*4-cyano-
	*4,5-dihydroxy	615-72-5	*4-hydroxy (3,4- diamino-phenol)

		59649-56-8	*3-hydroxy (2,3-diamino-phenol)
	Other n,n+1-Diamines		Other n,n+1-Diamines
	*1,1,2,2-tetramethyl ethylene diamine	452-58-4	*2,3-diamino pyridine
7598-26-7	*2-amino-3-nitro-5-methyl pyridine	54-96-6	*3,4-diamino pyridine
6635-86-5	*2-amino-3-nitro-4-picoline (2-amino-4-methyl-3-nitro pyridine)		*2-amino-3-nitro-5-bromo-pyridine
82039-90-5	*5-amino-4-nitro-imidazole		*4-amino-5-nitro-6-chlor-pyrimidine
	*5-amino-3-methyl-4-nitro-isoxazole		*2-amino-3-nitro-9-fluorenone
	*5-amino-1,3-dimethyl-4-nitro-pyrazole	7598-26-7	*2-amino-3-nitro-5-methyl-pyridine
6632-68-4	*6-amino-1,3-dimethyl-5-nitroso-uracil		*4-amino-5-nitroso-uracil
22603-53-8	*2-amino-3,5-dinitro-benzonitrile	1672-48-6	*6-amino-5-nitroso-2-thio-uracil
3531-19-9	*1-amino-2,4-dinitro-6-chlorobenzene		*2-amino-5-bromo-3-nitro-pyridine
5442-24-0	*4-amino-2,6-dihydroxy-5-nitro-pyrimidine	33685-60-8	*9,10-dinitro-anthracene
	*4-amino-2,6-diketo-1,3-dimethyl-5-nitroso-pyrimidine		*6,7-dinitro-2,3-diphenoxy-quinoxaline
	*1,2-dinitro-tetramethyl-benzene	35975-00-9	*5-amino-6-nitro-quinoline
	*cis-1,2-diamino-1,2-dimethyl-cyclohexane	771-97-1	*2,3-diamino-napthalene
	*cis-1,2-diamino-1,2-dimethyl-cyclopentane	938-25-0	*1,2-diamino-napthalene
36023-58-2	*5,6-diamino-2,3-dicyano-pyrazine	39070-63-8	*3,4-diamino-benzophenone
5440-00-6	*5,6-diamino-1,3-dimethyl-uracil	68836-13-5	*6,7-dinitro-quinoxaline
	*5,6-diamino-3-methyl-uracil		*5,6-dinitro-quinoxaline-2,3-dione
1758-68-5	*1,2-diaminoanthraquinone	2379-57-9	*6,7-dinitro-quinoxaline-2,3-dione

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6968-22-5	*3-amino-4-nitro-benzoic acid	52057-97-3	*3,4-diamino-5-hydroxy-pyrazole sulfate
13754-19-3	*4,5-diamino-pyrimidine	1672-50-0	*4,5-diamino-6-hydroxy-pyrimidine
3240-72-0	*4,5-diamino-uracil (5,6-diamino-uracil)		

Derivatives of n,n+2 Diamines (6aa)

Registry #	n,n+2-diamines	Registry #	n,n+2-diamines
	*2-amino-2-(2-aminophenyl)-propane		*2,4-diamino-2,4-dimethyl-pentane-3-one
	*1,3-diamino-1,3-dimethylcyclohexane		*2,4-diamino-2,4-dimethyl-pentane
479-27-6	*1,8-diaminonaphthalene		

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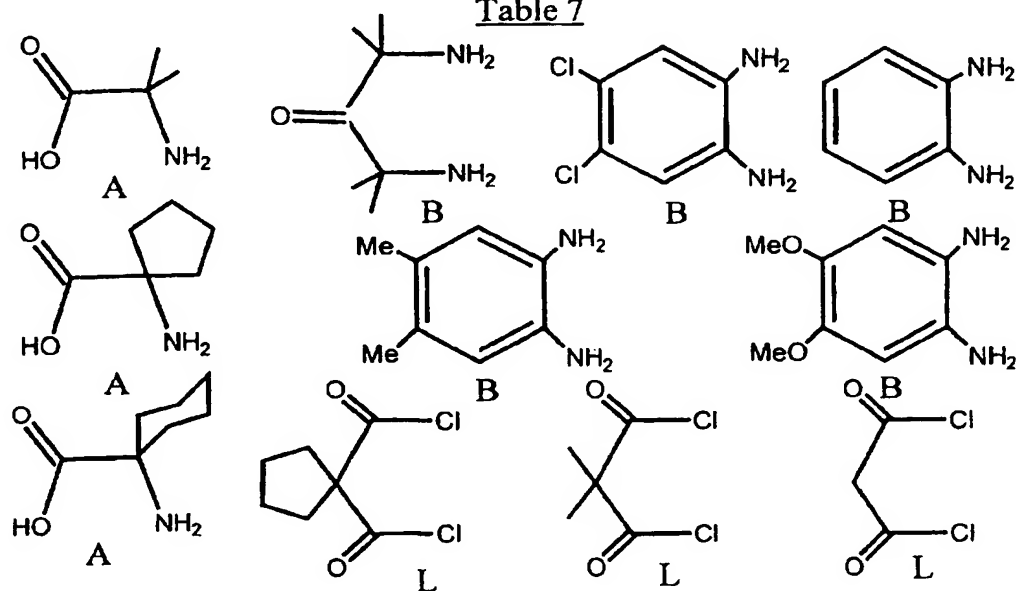
The list of n, n+2-Diamines is significantly shorter than for the other derivatives, in large part because the syntheses of the required n,n+2 diamines are more complex than for the n, n+1 diamines.

Some specific examples of bridge, arm and linker starting materials are shown in Table 7. In each case the amide bonds have been retrosynthetically decomposed to form an amine equivalent (amine, nitro, azide, isocyanate, etc. *see* Table 1) and a carboxylic acid equivalent (acid, ester, acyl chloride, nitrile etc. *see* Table 1).

The bridges and linkers of Table 7 conserve local two fold symmetry while all of the arms shown lead to 5-membered chelate rings.

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Table 7



Some specific Bridge, B, Arm, A, and Linker, L, starting materials.

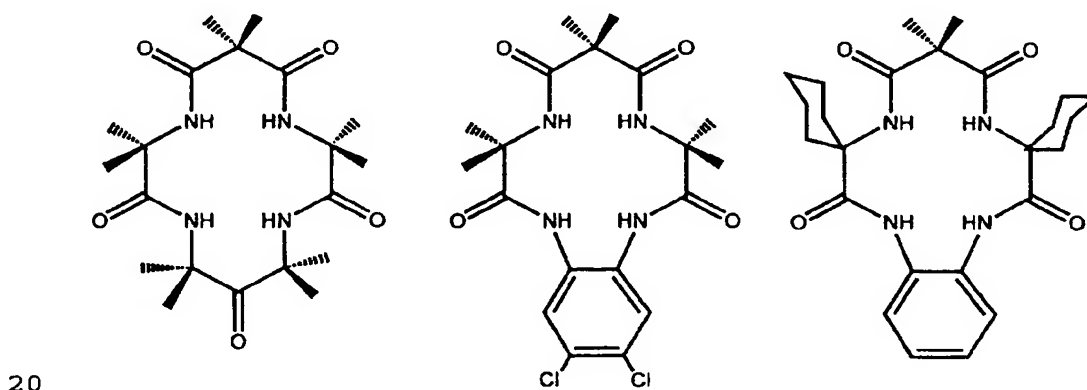
The R groups do not participate in the synthesis reaction so numerous variations are possible. However, as discussed above, to form the oxidatively robust compound and catalyst, there are certain restrictions placed on the R groups. There is considerable evidence that hydrogen atom abstraction occurs between the linker's R substituents and the axial ligand bound to the central metal atom of the ultimate chelate system. This abstraction then is believed to lead to oxidative degradation, as shown in the proposed mechanism of Fig. 1. Molecular models revealed that, in a boat conformation of the macrocyclic complex's six-membered linker ring, the methylene H-atoms of the ethyl groups can reach to the oxygen atom of an Fe-oxo complex. This and other data lend support to the mechanism shown in Fig. 1 and explain the parameters of the R₁ and R₂ substituents. To avoid the H-atom abstraction and consequent degradation, the R groups of the preferred macrocyclic compounds should be those that will slow down the H-atom abstraction reaction and thereby slow down oxidative degradation. To accomplish this, the R₁ and R₂ groups of the compound of the present invention are those that have a good bond strength, are unreactive, or which are not accessible to the axial ligand, such as sterically or conformationally hindered groups. Any one or any combination of these attributes may be employed. The latter option can be achieved by reducing the conformational freedom of the R₁ and R₂ groups so that

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they simply are not close enough to react. As used herein good C-H bond strength means more than 94 Kcal.mol⁻¹ or more than 85 Kcal.mol⁻¹ for sterically inaccessible C-H bonds.

The malonate linker portion is the most sensitive part of the macrocycle ligand. Preferred R groups on the linker include methyl, halogen, hydrogen, CF₃, and a spiro-cyclopentyl or spiro-cyclohexyl ring in place of R₁ and R₂.

There is considerably more freedom in choosing the R substituents for the arm portions than for the linker because of the robustness of this portion of the compound which may reflect the inability of a five-membered ring to adjust to bring oxidizable C-H groups in contact with an axial oxo ligand. Thus, the R groups of the α and β -amino carboxylic acid can also be chosen to tailor the substituents of the resulting macrocycle to the desired end use. The macrocycle may be symmetrical or asymmetrical. For asymmetrical macrocycles, two different amino acid starting materials are used and the resulting macrocycles are a mixture of symmetrical and asymmetrical versions. The two versions can be separated by known separation techniques. A few examples of the compounds of the present invention are shown below.

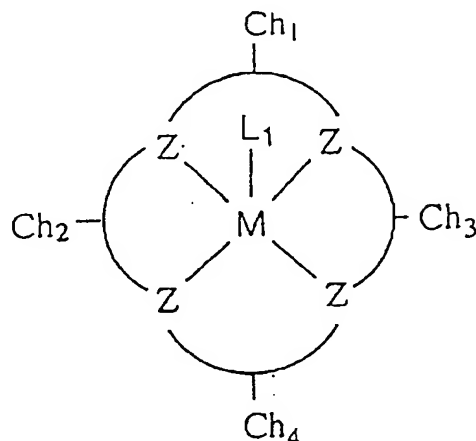


Once the macrocyclic tetradentate ligand has been prepared, the macrocyclic compound may be complexed with a wide range of metal ions, preferably a transition metal, and most preferably a transition metal selected from

25

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Group 6, 7, 8, 9, 10 or 11 of the Periodic table of the Elements, to form a chelate complex of the formula



wherein M is the metal, Z is an oxidation resistant metal-complexing atom, such as N or O, L₁ is any labile ligand, Ch₁, Ch₂, Ch₃ and Ch₄ are oxidation resistant components of the chelate system described above which are the same or different and which form five- or six-membered rings with the adjacent ZMZ atoms.

Complexation is achieved by the following method. The macrocyclic ligand is dissolved in a supporting solvent, usually THF, and deprotonated by treatment with a base, preferably lithium bis-trimethylsilylamide, lithium di-isopropyl amide, t-butyl lithium, n-butyl lithium, or phenyl lithium. Any base that removes the protons at the metal complexing site, *i.e.*, the amide N-H protons of a tetraamido compound, will suffice. Noncoordinating organic soluble bases are preferred. After the ligand is deprotonated, a metal ion is added. The resulting intermediate, a comparatively low valent ligand metal species, is then oxidized.

The oxidation step is preferably performed with air, chlorine, bromine, or benzoyl peroxide to produce the metal chelate complex usually as a lithium salt. Metathesis of the resulting complex to form a tetraalkyl ammonium, tetraphenyl phosphonium or bis(triphenylphosphoranylidene) ammonium (PPN) salt tends to yield metal chelate complexes that are easier to purify as compared to the lithium ion containing complexes. The purified metal chelate complex, can then be used to catalyze oxidation reactions.

If the complex is then combined with a strong O-atom transfer oxidant,

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preferably a peroxide, such as hydrogen peroxide, t-butyl hydroperoxide, cumyl hydroperoxide or a peracid, a ligand metal IV, V or VI oxo intermediate is produced. When oxidatively robust substituents have been employed to generate the ligand framework, the robust, high oxidation state oxo containing species
5 apparently form as reactive intermediates. It is believed that these high valent oxo containing species are the active transfer agents in catalyzing a number of oxidation reactions.

When a low valent metal species is exposed to a peroxide or other [O] containing oxidant the metal attracts and binds the oxygen from the oxidant.
10 Depending on the metal, the bond between the metal and the oxygen will be very strong or may be only strong enough to remove the oxygen from the oxidant for subsequent transfer to another constituent.

If the metal is a metal III ion, the resulting oxo species will in general be a metal V ion. If the metal is a metal IV ion, the resulting oxo species will in general
15 contain a metal VI ion or a metal V complex with a second oxidation site on the ligand, *i.e.*, a ligand cation-radical. The combined stabilizing effect of the macrocyclic ligand and the participation of the d electron count at the metal center in controlling the degree of bonding to an oxo ligand tends to favor early transition metal complexes forming very strong oxygen-metal bonds to yield stable oxides.
20 The middle and later transition metals tend to remove the oxygen from the oxidant and bind the oxo ligand to form a reactive intermediate. In the metal ligand system produced by the new synthetic method, the middle and later transition metals tend to promote the transfer of oxygen.

In addition to its stabilizing effect, the ligand also exerts influence on the
25 metal properties. By controlling the metal, the electron density of the macrocycle, the charge on the complex, and the bond strength/bond order to the coordinated oxo ligand, the metal ligand complex can be fine tuned to achieve a complete range of oxygen transfer abilities, from stable oxides to high valent oxidation catalysts.

In the preferred embodiment, the axial ligand, L_1 , is labile because it
30 occupies its position relative to the metal until the chelate system is introduced into a solution containing an oxidant. The labile ligand will dissociate and will be replaced by the oxidant, most generally an O-atom transfer agent, but also any general oxidant that can serve to activate the metal ion to perform catalysis. Preferred labile ligands include, but are not limited to, the Cl^- anion, halide ions in
35 general, CN^- , H_2O , OH^- , ROH , NH_3 , or any amine, carboxylate, phenol or phenoxide, pyridine, ether, sulfoxide, ketone, or carbonate. The oxidation site in

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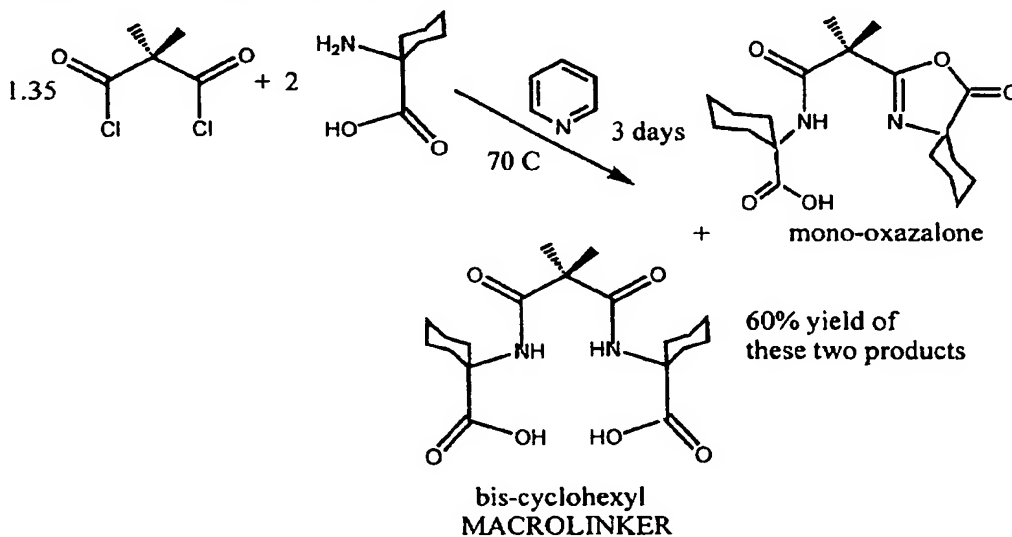
by the choice of axial ligands as well as by the ring substituents.

Macrocycles with spiro-cyclohexyl substituents have been prepared and found to render the macrocycle very hydrophobic and, remarkably, soluble in pentane and other light saturated aliphatic solvents. Long chain substituents, such as a dodecyl chain, or phospholipid chain will render the macrocycle soluble in membranes.

The spiro-cyclohexyl derivative is sterically hindered and has slower reaction rates than the other preferred substituents, so the normal synthesis of the amide intermediate of the first step of the method of the invention is altered.

Synthesis of the bis spiro-cyclohexyl macro linker intermediate was accomplished by adding acylating agent dropwise in multiple aliquots, preferably three, separated in time. Twelve hour intervals preferably followed by extended reaction periods produced the best results. Without the extended reaction periods, the yield was lower. The reaction sequence is shown in the sequences below.

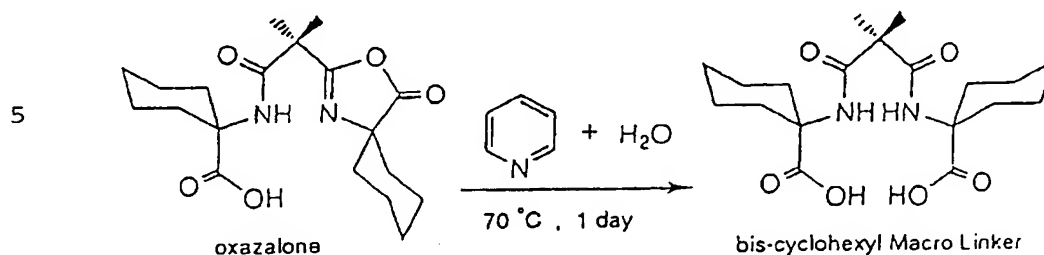
Cyclohexane can be used to separate the oxazalone form of the macro linker away from the other reaction products, or water can be added to hydrolyze the oxazalone in situ. Hydrolysis of the intermediate oxazalones provides an increased yield of the desired bis cyclohexyl macro linker product.



20

Synthesis of a bis spiro-cyclohexyl macro linker.

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Hydrolysis of a hydrophobic oxazalone

10 The cyclohexyl-containing macro linker is then ready for ring closure in the same manner as other intermediates of the invention. However, due to the enhanced stability of the spiro-cyclohexyl containing macrocyclic intermediates, separation of the macrocycle from reaction by-products differs from other preferred ring closing constituents. Typically, the crude macrocyclic product is extracted

15 into an organic solvent, such as CH_2Cl_2 . The CH_2Cl_2 solution is washed with acids and bases to remove the impurities and side products that contain acidic and basic functionalities and to hydrolyze any oxazalone containing intermediates. The cyclohexyl tetraamido macrocycle is not well purified by the usual acid/base

20 washes yielding instead an approximately 1:1 mixture of the bis cyclohexyl oxazalone and bis-cyclohexyl tetraamido macrocycle. Pentane extraction of the mixture yields a clean separation. The macrocycle is insoluble and isolated as a powder, while the pentane soluble fraction can be evaporated to yield large crystals of the bis cyclohexyl oxazalone.

25 It has been observed that addition of an excess of the substituted malonyl dichloride improves the yield of macro linker with an optimum ratio of about 2 moles of amino acid to 1.35 to 1.5 moles of the substituted malonyl dichloride. The product mixture includes the macro linker and a mono-oxazalone form of the macro linker which can be readily hydrolyzed to yield additional product. The yield of the method is improved significantly if water is excluded from the reaction

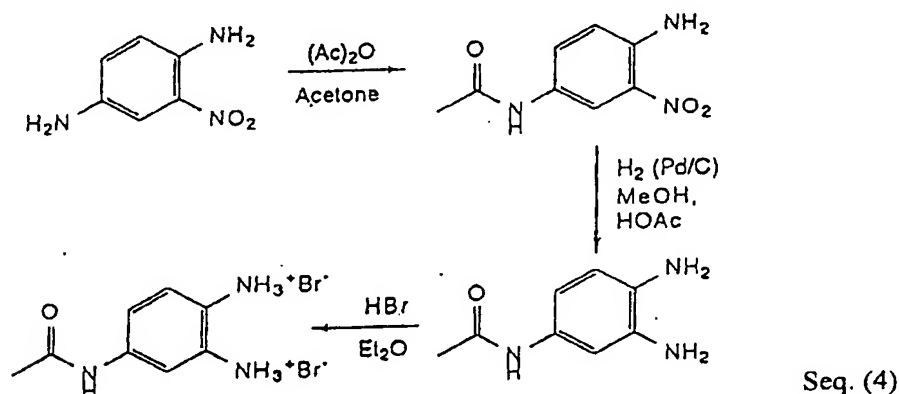
30 solution during ring closure reactions.

Pyridine diamines can also be utilized. The prior art azide synthetic route, which includes a reduction step that also reduces the pyridine ring, does not yield a macrocyclic compound having a pyridine bridge. Amino pendant variations would

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also be tedious to synthesize by the prior art synthesis methods. The amino pendant variations are of considerable interest because they permit the macrocyclic compound or metallocomplex to be tethered to a support, such as a polymer or sand, or to other molecules or substrates having functional groups which will covalently bond with the amine. Groups which covalently bond with amines are well known in the art and include in complexed form, for example, alkyl amines, amides, sulphonamides, imines, and other hidden or protected/activated forms, *see* Table 1.

The synthesis of the aryl amino pendant macrocycle proceeds generally as in Sequences 4 and 5.

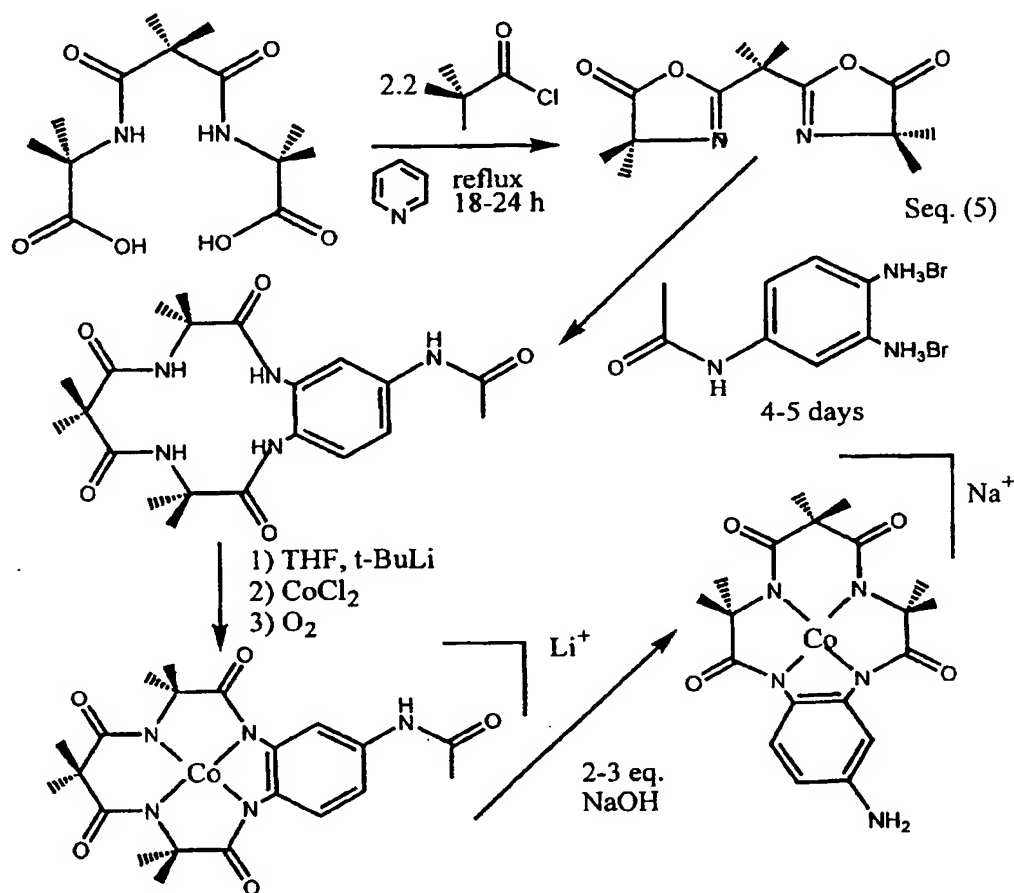


Synthesis of 1,2-Diamino-4-Acetamidobenzene (dihydrobromide)

The sequence includes the strategic and selective introduction of a protected amino group (an acetamide) onto the aryl diamine group (Bridge). The protected form of the bridge, an acetamido diamine is then suitable for ring closure via the standard diamine + intermediate linker synthetic routes described herein. An extended ring closure time is required to achieve macrocyclization and is attributed to unfavorable hydrogen bond formation between the attached oxazalone and the acetamido group, which would be expected to slow down the desired macrocyclization reaction.

Once the protected amino pendant macrocycle has been synthesized as in sequence 5, it can be metallated with cobalt. Removal of the acetyl protecting group then yields a macrocyclic cobalt complex that is ready to be attached to a support. Best results to date have been obtained by reacylating the pendant amino group with acryloyl chloride to yield an amide linked vinyl pendant macrocycle.

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Synthesis of an amino pendant macrocyclic cobalt complex

This may then be copolymerized with a twenty fold excess of various acryloyl monomers to yield an acrylic polymer that contains a macrocyclic cobalt complex as a sidechain approximately every 20 residues, shown schematically in Fig. 5.

By anchoring the macrocyclic metal complex to a polymer or some other support, the metal may be reclaimed and recycled according to the system shown schematically in Fig. 4. Environmentally toxic metals, for example Cr^{VI} can be replaced by more environmentally benign oxidation reagents, such as Co^{IV} or Co^{III}L^I species, where L^I refers to a ligand centered oxidation.

Referring to Fig. 4, following the desired oxidation process, the anchored oxidant can be recycled via collection and reoxidation with a primary oxidant, such as hypochlorite, bromine or by electrolysis. Use of anchored macrocyclic metal species is expected to provide a viable method to significantly reduce the levels of

discharge of toxic spent metallic species into the environment. The polymer bound oxidant system of Fig. 4 serves as an example of a recyclable "Green" oxidation reagent.

5 EXPERIMENTAL SECTION

Syntheses of Oxidatively Robust Tetraamido Ligands.

Materials. All solvents and reagents were reagent grade (Aldrich, Aldrich Sure-Seal, Fisher) and were used as received. Microanalyses were performed by Midwest Microlabs, Indianapolis, Indiana.

10 Electrochemical Measurements. Cyclic voltammetry was performed under N_2 in a three compartment cell using a glassy carbon disk working electrode ($A \sim 0.0078 \text{ cm}^2$ or 0.071 cm^2), a Pt wire counter electrode, and a sodium chloride saturated calomel electrode (SSCE) as reference. CH_2Cl_2 (Aldrich Sureseal) or CH_3CN (dried over CaH_2) were employed as solvents with a supporting electrolyte of
15 $[Bu_4N][ClO_4]$ (0.1 M, Fluka, vacuum dried 24 h $^\circ C$) or $[Bu_4N][PF_6]$ (0.1 M, Fluka puriss). A Princeton Applied Research Model 273 Potentiostat/Galvanostat controlled with a Compudyne 486DX computer was used and current/voltage curves were recorded on a Graphtec Model WX1200 X-Y recorder, or using a
20 Princeton Applied Research Model 173/179 potentiostat/digital coulometer equipped with positive feedback IR compensation, a Model 175 universal programmer, and a Houston Instruments Model 2000 X-Y recorder. For some experiments, ferrocene (Fc) was added as an internal potential standard at the conclusion. Formal potentials were calculated as the average of anodic and
25 Fc^+/Fc couple was similar to that of the iron compound couples in all cases. Plots of peak current vs. the square root of scan speed over the range 20-500 $mV \text{ s}^{-1}$ were found to be linear for all couples.

Mass Spectrometry. Electrospray ionization mass spectra were acquired on a Finnigan-MAT SSQ700 (San Jose, CA) mass spectrometer fitted with an Analytica
30 of Branford electrospray interface. Electrospray voltages of 2400-3400 V were utilized. Samples were dissolved in either acetonitrile or dichloromethane at concentrations of approximately 10 pmol/ μl and were introduced into the ESI interface prior to data acquisition by direct infusion at a flow rate of 1 $\mu l/min$. Positive ion electron impact ionization (70 ev) MS experiments were performed on
35 a Finnigan-MAT 4615 quadrupole mass spectrometer in conjunction with an INCOS data system. The ion source temperature was $150^\circ C$ and the manifold

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chamber temperature was 100°C. Sample introduction was by means of a gas chromatograph or a direct insertion probe. Positive ion fast atom bombardment mass spectra were acquired on a Finnigan-MAT 212 magnetic sector instrument in combination with an INCOS data system. The accelerating voltage was 3 kV and the ion source temperature was approximately 70°C. An Ion Tech saddle field fast atom gun was employed with xenon at 8 keV. Thioglycerol was utilized as the FAB matrix. Positive ion electron impact ionization (70 eV) MS/MS experiments were performed on a Finnigan-MAT TSQ/700 tandem quadrupole mass spectrometer. Sample introduction was by means of a direct insertion probe. The ion source was maintained at 150°C and the manifold chamber was held at 70°C. Collision-induced dissociation (CID) was achieved by introducing argon into the center rf-only collision octapole until the pressure in the manifold reached $0.9\text{--}2.5 \times 10^{-6}$ Torr. The nominal ion kinetic energy for CID product ions was < 35 eV (laboratory reference). High resolution data were obtained on a JEOL JMS AX-505H double focusing mass spectrometer in the EB configuration using a resolution of 7500. Sample introduction was by means of a gas chromatograph or direct insertion probe. During mass spectral acquisition, perfluorokerosene was introduced into the ion source by means of a heated inlet. Exact mass assignments were obtained by computer-assisted interpolation from the masses of perfluorokerosene. GC/MS conditions: column, 20 m x 0.25 mm DB-1701 (J & W Scientific); carrier gas, helium with a linear velocity of 40 cm/sec; injector, 125°C; column temperature, 35 °C for 3 min, followed by an increase at 10°C/min to 100°C; injection, split mode, appx. 50:1 ratio.

Spectroscopic Methods. 300 MHz ^1H NMR spectra and 75 MHz ^{13}C NMR spectra were obtained on an IBM AF300 instrument using an Oxford Superconducting magnet system, data acquisition was controlled by Bruker software. Infrared spectra were obtained on a Mattson Galaxy Series 5000 FTIR spectrometer controlled by a Macintosh II computer. UV/vis spectra were obtained on a Hewlett Packard 8452A spectrophotometer driven by a Zenith Z-425/SX computer. Conventional X-Band EPR spectra were recorded on a Bruker ER300 spectrometer equipped with an Oxford ESR-900 helium flow cryostat. Mössbauer spectra were obtained on constant acceleration instruments and isomeric shifts are reported relative to an iron metal standard at 298 K. In order to avoid orientation of polycrystalline samples by the applied magnetic field, the samples were suspended in frozen nujol.

Syntheses of Diamines not Readily Available Commercially

Example 1

A. 1,2-Diamino-4,5-Dimethoxy Benzene from
1,2-Dimethoxy Benzene (veratrole)

5 1,2-Dinitro-4,5-Dimethoxy Benzene: Veratrole was doubly nitrated according to the procedure of Drake et al, in "Synthetic Antimalarials. Some Derivatives of 8-Aminoquinoline", J. Amer. Chem. Soc., 1936, Vol. 68 (1946). Nitric acid (68.3 g, conc.) was added (dropwise, 1 h) to a well stirred solution of veratrole (48.3 g, 350
10 mmol, $d = 1.084$) in glacial acetic acid (1450 mL) initially cooled to 15°C. The mixture needs to be held below 40°C but above 10°C by cooling and proper regulation of the rate of addition of the acid. Considerable mononitroveratrole separated out. Stirring was continued and additional nitric acid (212.7 mL, fuming) was added (dropwise, 1 h) while the temperature of the solution was held
15 below 30°C. As the second nitration proceeded the mono nitroveratrole dissolved and when all the acid had been added, the solution was clear. The nitration mixture was allowed to stand for two hours and was then poured into ca. 1.5 L of ice/cold water. The precipitated dinitro compound was filtered, washed copiously with water until free from acid ($pH > 5$), and recrystallized directly from a minimum of
20 hot EtOH (600 mL). The yield of 1,2-Dimethoxy-4,5-dinitrobenzene was 69.0 g (87%). Characterization: m.p. 129.5-130.5 °C. 1H NMR ($CDCl_3$) δ [ppm]: 7.35 (s, 2H, ArH), 4.02 (s, 6H, OCH₃). IR nujol ν [cm^{-1}]: 3124 (s, w, Aryl CH), 3073 (s, w, Aryl CH), 1592 (s, str, Aryl ring stretch), 1535 & 1518 (s, str, ArNO₂). Anal. Calcd. For $C_8H_8N_2O_6$: C, 42.11; H, 3.53; N, 12.28. Found: C, 42.12; H, 3.54; N 12.33.

1,2-Diamino-4,5-Dimethoxy Benzene: 1,2-Dimethoxy-4,5-dinitrobenzene (10 g, 43.8 mmol) was reduced to 1,2-Dimethoxy-4,5-diamino benzene in acidic MeOH (175 mL + 2 eq. of mineral acid, (i.e., 10 mL of conc. HBr)) by catalytic
30 hydrogenation using 10% Pd/C catalyst (24-36 h, 20-22 psi of H₂ was consumed from the reservoir). If more than 2 eq. of HBr are added initially the Pd/C catalyst is found to be strongly inhibited. After hydrogenation was complete an additional 4-5 eq. of conc. mineral acid was added to protect the material from aerial
35 oxidation and the mixture rotary evaporated to yield a red/purple oil. The crude material was purified by adding a small volume of Abs. EtOH, then pouring the slurry into a 600 mL volume of ice cold Et₂O, with storage in the freezer overnight.

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The red-purple product was collected by filtration, air dried briefly then stored in a dessicator to complete the drying process. Prolonged exposure of the diamine salt to air/water causes a green color to develop which appears indicative of irreversible oxidation. Hydrogenation yield was $\approx 90\%$. Characterization of the red-purple 1,2-Dimethoxy-4,5-Diaminobenzene (dihydrobromide salt hydrate). ^1H NMR (d^5 pyridine) δ [ppm]: 10.35 (s, br, 7.5 H, $\text{H}_2\text{O}/\text{py} \cdot \text{HBr}/\text{R-NH}_2$ rapidly exchanging), 7.35 (s, 2 H, ArH). 3.60 (s, 6 H, ArOCH_3). IR (nujol/NaCl) ν [cm^{-1}]: 3085 (br, OH), 2557 (s, str, ArNH_3^+), 1623 (s, w, asymmetric NH_3^+ bend/Aryl ring stretch), 1539, 1519 (s, m, symmetric NH_3^+ bend). (Anal. Calcd. for $\text{C}_8\text{H}_{12}\text{N}_2\text{O}_2$) (HBr)₂ (H_2O)_{0.66}: C, 28.09; H, 4.52; N, 8.19. Found: C, 27.82; H, 4.18; N, 8.37. Independent confirmation of hydration was obtained from IR and NMR spectroscopy.

Preparation of the anhydrous sulfate salt of 1,2-Diamino-4,5-Dimethoxy Benzene has been reported by Nakamura, M. et. al. in "Fluorimetric Determination of Aromatic Aldehydes with 4,5-Dimethoxy-1,2-Diaminobenzene" *Anal. Chim. Acta.* (1982), 134, p.39-45 as follows: 1,2-Diamino-4,5-Dimethoxybenzene (2 g) was dissolved in EtOH (20 mL) and mixed with H_2SO_4 (conc., ca. 2 mL). The product was recrystallized from EtOH to almost colorless needles (yield ca. 2 g). Anal. Calcd for $\text{C}_8\text{H}_{14}\text{O}_6\text{N}_2\text{S}$: C, 36.1; H, 5.3; N, 10.5. Found: C, 35.85; H, 5.6; N, 10.4.

B. 1,2-Diamino-4-acetamidobenzene from
1,4-diamino-2-nitrobenzene (2-Nitro-1,4-phenylenediamine)

1-Amino-2-nitro-4-acetamidobenzene: 1,4-diamino-2-nitrobenzene (2-nitro-1,4-phenylenediamine) was selectively acetylated according to the method of McFarlane et. al, J. Chem. Soc. Perkin Trans., 691 (1988) incorporated herein by reference. The amine meta to the nitro group is readily acetylated using acetic anhydride in acetone (the amine ortho to the nitro group is strongly deactivated). The yield of 1-Amino-2-nitro-4-acetamidobenzene (2-nitro-4-acetamido aniline) was $> 90\%$. Characterization: ^1H NMR (CD_3OD) δ [ppm]: 8.3 (m, 1 H, ArH), 7.5 (M, 1 H, ArH), 6.9 (M, 1 H, ArH), 2.1 (s, 3 H, acetyl CH_3) in good agreement with McFarlane. IR (nujol/NaCl) ν [cm^{-1}]: 3470 (s, str, HOAc), 3340-3150 (m, m/str, acetamide $\text{ArNH} + \text{ArNH}_2$), 1661 (s, str, acetamide CO), 1643 (s, str, H bonded acetamide CO), 1592 (s, m/w, aryl stretch), 1547 (s, str, ArNO_2) & 1512 (s, m ArNO_2). Anal. (Dried at 80°C) Calcd for $\text{C}_8\text{H}_9\text{N}_3\text{O}_3$: C, 49.23; H, 4.65; N, 21.53. Found: C, 49.36; H, 4.55; N, 21.31.

1,2-Diamino-4-acetamidobenzene: 1-Amino-2-nitro-4-acetamidobenzene was reduced to 1,2-Diamino-4-acetamidobenzene in acetic acid (HOAc)/MeOH using catalytic hydrogenation over a 10% Pd/C catalyst. The material was isolated as the dihydrochloride salt. Yield > 90%. Characterization: ^1H NMR (CD_3OD) δ [ppm]: 6.94 (m, 1 H, ArH), 6.68 (m, 1 H, ArH), 6.62 (m, 1 H, ArH), 2.1 (s, 3 H, acetyl CH_3). IR (nujol/NaCl) ν [cm^{-1}]: 3348 (s, str, acetamide ArNH), 3226-3100 (m, m, ArNH₂), 2588 (s, br, str, ArNH₃⁺), 1649 (s, str, acetamide CO), 1623 (s, str, H bonded acetamide CO). Anal. (Dried at 80 °C) Calcd for $\text{C}_8\text{H}_{13}\text{N}_3\text{OCl}_2$ ($\text{HCl}/\text{H}_2\text{O}$)_{0.1}: C, 39.45; H, 5.50; N, 17.25; Cl, 30.57. Found: C, 39.39; H, 5.53; N, 17.32; Cl, 30.37. Presence of solvate HCl/H₂O was confirmed by IR, and is consistent with the constant boiling 36.5-38% HCl used to generate the hydrochloride salt.

15 C. 2,4-Diamino-2,4-Dimethyl Pentone
from 2,4-dimethylpentanone

2,4-Dibromo-2,4-dimethylpentanone: To 2,4-dimethylpentanone (85 mL, 68.5 g, 0.60 mol) in CCl_4 or 1,2 Dichloroethane (1 L) was added N-bromo-succinimide (NBS, 240 g, 1.35 mol, 2.26 equiv). The mixture was heated under reflux, and benzoyl peroxide (ca 20 mg) was added to the refluxing mixture. While the solution was heated under reflux (24 h), a pale orange solid (succinimide) floated to the surface of the halogenated solvent, while unreacted NBS remained at the bottom. Benzoyl peroxide was repeatedly added to the refluxing mixture (ca 20 mg; 12-24 hr intervals) until no NBS was visible, usually the reaction was complete after 24 hours. When the reaction was complete, the solids were collected by filtration and discarded, the halogenated solvent/ Br_2 was removed from the mother liquor under reduced pressure, leaving a pale yellow oil. To remove residual halogenated solvent, 95% EtOH (100 mL) was added, solvents were again removed under reduced pressure, and a yellow slightly impure oil resulted (159.99 g, 0.59 mol, 98%). ^1H NMR (CDCl_3): 2.1 (s). IR (neat/NaCl) ν [cm^{-1}]: 3375 (s, w, impurity OH), 3014, 2978, 2933 (s, str, CH), 2858 (s, w, CH), 1701 (s, str, ketone CO).

2,4-Diazido-2,4-dimethylpentanone: A solution of 2,4-Dibromo-2,4-dimethylpentanone prepared as above or purchased from Lancaster Synthesis (89.8 g, 0.33 mol) in EtOH (1.2 L, 95%) was added to a solution of NaN_3 (Caution! 47.2

g, 0.726 mol, 2.2 equiv) in water (0.6 L). The solution was heated under reflux (16 h) to give a pale orange solution. The EtOH was removed under reduced pressure until the solution became cloudy. The cloudy aqueous solution was extracted, still warm, with pentane (500 mL) three times, and the combined extracts were dried
5 over Na_2SO_4 and concentrated to 300 mL under reduced pressure. Glacial acetic acid (100 mL) was then added, and the remaining pentane was removed under reduced pressure. This workup was required to remove any excess NaN_3 since the product is exposed to Pd/C in the next step, and care should be taken to avoid the formation of heavy metal azides (due to the risk of explosion). The solvent was
10 removed from a small sample under reduced pressure to give a neat oil (< 20 mg) for spectroscopic characterization: ^1H NMR (CDCl_3): 1.54 (s). IR (neat) ν [cm^{-1}]: 2115 (RN_3), 1720 (ketone CO). It should be noted, for safety, that the organic azides produced in this and related azide based syntheses are never isolated in concentrated forms or as solids in quantities greater than 20 mg.

15
2,4-Diamino-2,4-dimethylpentan-3-one: Glacial acetic acid (50 mL) was added to the HOAc solution of the dialkyl azide formed in the previous step, and this solution was added to 10% Pd/C (2.7 g). The mixture was hydrogenated at 50 psi (1 week) in a Parr hydrogenator. Because the reaction evolves one N_2 molecule for
20 every H_2 molecule absorbed, the bomb was evacuated and repressurized 10 times with H_2 to 50 psi. (H_2 from the high pressure reservoir is not efficiently consumed.) The charcoal was removed by filtration, and HOAc was removed under reduced pressure. After HBr was added (48%, 76 mL), the mixture was dissolved in EtOH. The volatiles were removed under reduced pressure to yield a
25 tan solid, which was washed with a mixture (200 mL) of THF (50%), EtOH (45%), and conc. HBr (5%) or with a mixture of THF (95%) and conc. HBr (5%). The resulting white powdery product was the dihydrobromide salt of 2,4-Diamino-2,4-dimethylpentan-3-one (56.2 g, 48% from 2,4-Dibromo-2,4-dimethylpentanone). Additional product may be collected from washings that have been pooled from
30 several different preparations. The product must be stored as the dihydrobromide or dihydrochloride salt to protect the amines from oxidative degradation. Characterization: ^1H NMR ($\text{CDCl}_3/\text{DMSO}-d_6$) of 2,4-diamino-2,4-dimethylpentan-3-one . 2 HBr: 8.62 (6H, s, br, NH_3), 1.77 (12 H, s, Me). IR (free base, nujol mull) ν [cm^{-1}]: 3460-3160 (RNH_2), 1690 (ketone CO). Anal. (Dried at 80
35 $^\circ\text{C}$) Calcd for $\text{C}_7\text{H}_{16}\text{N}_2\text{O} \cdot (\text{HBr})_2$: C, 27.47; H, 5.93; N, 9.15; Br, 52.22. Found: C, 27.43; H, 5.91; N, 9.11; Br, 52.46.

Syntheses of Macrocyclic Tetraamido-N Donors Ligands

Example 2

Macro Linker Intermediate (A-L-A) synthesis, from α -methyl alanine and dimethyl malonyl dichloride (a Tetramethyl Dimethyl substituted intermediate).

Hexamethyl (HM) Intermediate

Place a two-neck flask (1 L) fitted with a pressure equalizing addition funnel (250 mL) and a septum under N_2 . Add α -amino isobutyric acid (i.e. α -methyl alanine) (20.62 g, 0.2 mol) and dry pyridine (250 mL, dried over 4 Å mol sieves) to the flask and heat 55-65°C with stirring, then add dimethyl malonyl dichloride (17.8 mL, 0.135 mol) dissolved in dry pyridine (100 mL, dried over 4 Å mol sieves) to the addition funnel. Add the contents of the addition funnel (dropwise, 1 h) to the reaction and allow the acylation to proceed (60-70°C, 30-36 h) under N_2 or with a drying tube fitted. Once the acylation is complete, quench the reaction by adding H_2O (30 mL) and stirring (60-70°C, 24 hrs). Reduce the solvent volume on the rotary evaporator to give an oil, then add HCl (conc., ca. 25 mL) to a final pH of 2-3. Set the hot solution in the refrigerator (4°C, 15 h), and collect the resulting product by frit filtration, and wash thoroughly with acetonitrile (2 x 100 mL). The air-dried white product, (16.5 - 19.8 g, 45-60% yield) should be stored in a desiccator. This product is usually pure enough for ring closure reactions, but recrystallization may occasionally be required. Characterization: 1H NMR (d^5 pyridine, δ [ppm]); 9/2-9.8 br s, 2 H (carboxylic OH), 8.23 s, 2 H (amide), 1.87 s 12 H (CH_3), 1.74 s 6 H (CH_3). IR (nujol/NaCl) ν [cm^{-1}]: 3317.0 (amide NH); 1717.9 (carboxylic CO); 1625.7 (amide CO). Anal. (dried at 100 °C) Calcd. for $C_{13}H_{22}N_2O_6$; C 51.63, H 7.34, N 9.27. Found; C 51.64, H 7.35, N 9.33.

Example 3

Large Scale, Macro Linker Intermediate (A-L-A) synthesis, from α -methyl alanine and diethyl malonyl dichloride (a TMDE substituted intermediate).

If a large scale synthesis is desired, a two-neck flask (2 L, RB + Claisen) should be fitted with a pressure equalizing addition funnel (250 mL) and septa, and placed under N_2 . Add α -aminoisobutyric acid (i.e. α -methyl alanine) (90.3 g, 0.9 mol) (or any α - or β -amino described herein), cannulate anhydrous pyridine (1.4 L, sure seal) into the flask and heat the reaction mix to 45-55°C and stir. Cannulate Pyridine (100 mL, sure seal) and then dimethyl malonyl dichloride (104.4 mL, 0.61 mol) into the addition funnel. Add the contents of the addition funnel (dropwise,

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3-4 h) to the reaction, remove the addition funnel, and allow the acylation to proceed (55-65°C, 120-130 h) under N₂. Once the acylation is complete, quench the reaction by adding H₂O (100 mL) and stirring (60-70°C, 24-36 hrs). Reduce the solvent volume on the rotary evaporator to give an oil, then add HCl (conc., ca. 110 mL) to a final pH of 2-3. Set the hot solution in the refrigerator (4°C, 15 h), and collect the resulting product by frit filtration, and wash thoroughly with acetonitrile (700 mL, 150 mL) by stirring in an erlenmeyer flask. Crush the air-dried white product (87.9 g, 60% yield), in a mortar and pestle and store in a dessicator. The large scale reaction amide intermediate product is more likely to need recrystallization before use in ring closure reactions.

Example 4

Recrystallization of HM Intermediate

Crude intermediate from Example 2 or 3 (50.4 g, 0.153 mol) in H₂O (slightly less than 500 mL, deionized) is dissolved by adding Na₂CO₃ (16.2 g, 0.153 mol) in three aliquots slowly and carefully to avoid excessive frothing. Stir good and heat mildly. Bring the solution to a boil, filter and acidify with HCl (conc., 30 mL, 0.36 mol). Allow the solution to cool (overnight, 4°C) and filter the precipitate off and wash with acetonitrile (250 mL). The air dried product (38.8-45.4 g, recryst. yield 77-90%) should be stored in a dessicator.

Macrocyclization Reactions

Several synthetic routes for the preparation of macrocyclic tetraamido ligands have been developed. The organic azide based route is described in Uffelman, E.S., Ph.D. Thesis, California Institute of Technology (1992) and Kostka, K.L., Ph.D. Thesis Carnegie Mellon University (1993). Examples of several synthetic routes for the preparation of macrocyclic tetraamido ligands using a new synthetic method follow.

Phosphorus Trichloride Coupling

Phosphorus trichloride coupling of the amide intermediate reaction product to aromatic 1,2-diamines yields macrocyclic tetraamides safely, cheaply and in high yield. Two distinct variations of the PCl₃ coupling method are useful, the differences relate to the order of addition and choice of reagents utilized. These methods are applicable to the preparation of a wide variety of different macrocycles with different electronic substituents present on the bridge diamine, or steric substituents present on the amide intermediate, primarily because of the parallel incorporation of the macro linker type of amide intermediates into all of

the syntheses.

Example 5

A. Macrocycle Synthesis via PCl_3 Coupling

- 5 A long neck flask (250 mL) is charged with the amide intermediate of Examples 2-4, (10 mmol) and a stir bar and then baked in the oven (80-100°C, 30-45 mins). The hot flask is placed under N_2 , aryl diamine (10 mmol) is added and anhydrous pyridine (50 mL, sure seal) cannulated in. The flask is heated (50-60°C) and PCl_3 (d = 1.574 g/mL, 1.72 mL, 20 mmol) syringed in as quickly as possible without
- 10 excessive refluxing. This is an exothermic reaction, so caution should be used. The temperature is then increased to reflux or just below reflux (100-115°C) and the reaction allowed to proceed under N_2 (48 h). After the acylation is complete, the contents of the flask are acidified with HCl (1 eq., ca. 60 mL) to a final pH \approx 2. The mixture is transferred to an erlenmeyer (water is used to rinse the flask) and
- 15 stirred with CH_2Cl_2 (300 mL, 2-3 h), then extracted with additional CH_2Cl_2 (2 x 150 mL). The combined organic layers are washed with dilute HCl (0.1 M, 2 x 100 mL) followed by dilute aqueous Na_2CO_3 (2 x 5g/100 mL). The organic solvents are removed on the rotary evaporator to yield crude product (30%). The weight of crude product is usually equivalent to the initial weight of diamine.

20

B. Macrocycle Synthesis via PCl_3 Coupling

- A long neck flask (250 mL) is charged with MgSO_4 (5 g), a stir bar, aryl diamine (10 mmol) and pyridine (50 mL, dried over 4 Å mol sieves) then placed under N_2 . PCl_3 (d = 1.754 g/mL, 1.72 mL, 20 mmol) is added via syringe and the mixture
- 25 brought to reflux for 30 mins, an orange/yellow precipitate forms. The mixture is cooled somewhat, an amide intermediate (10 mmol) is added, then the mixture is refluxed under N_2 (115°C, 48 h). After the acylation is complete, the contents of the flask are acidified with HCl (1 eq., ca. 60 mL) to a final pH \approx 2. The mixture is transferred to an erlenmeyer and stirred with CH_2Cl_2 (300 mL, 2-3 h), then
- 30 extracted with additional CH_2Cl_2 (2 x 150 mL). The combined organic layers are washed with dilute HCl (0.1 M, 2 x 100 mL) followed by dilute Na_2CO_3 (2 x 5g/100 mL). The organic solvents are removed on the rotary evaporator to yield crude product (30%). The weight of crude product is usually equivalent to the initial weight of diamine.
- 35 Note: For larger scale macrocyclization reactions, the ring closure times are increased to 4-5 days at reflux, and most of the pyridine present at the end of the

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reaction is removed via rotary evaporation prior to acidification.

Example 6

HM-DCB from HM Intermediate + DCB Diamine

5 1,2-Diamino-4,5-Dichlorobenzene (1.77 g, 10 mmol) was utilized as the diamine with Hexa Methyl amide intermediate (3.02 g, 10mmol) in the PCl_3 method A or B macrocyclization reaction. The crude macrocycle (1.33g, 30%) was recrystallized from a minimum of hot n-propanol by evaporation, 1st crop recrystallization yield was 60%. Characterization: ^1H NMR δ [ppm]: 7.69 (s, 2 H, ArH), 7.39 (s, 2 H, amide NH), 6.44 (s, 2 H, amide NH), 1.58 (s, 12 H, arm methyls), 1.53 (s, 6 H, malonate methyls), small n-propanol peaks were noted. IR (nujol/NaCl) ν [cm^{-1}]: 3503 (s, br, m-w, n-propanol OH), 3381 (sh, m, amide NH), 3338 (s, str, amide NH), 1689 (s, str, amide CO), 1643 (s, str, amide CO). Anal. Calcd. for $\text{C}_{19}\text{H}_{24}\text{N}_4\text{O}_4\text{Cl}_2 \cdot (\text{C}_3\text{H}_8\text{O})_{0.2}$: C, 51.70; H, 5.57, N 12.30% Found C, 51.69; H, 5.63; N, 12.33%.

Oxazalone Coupling Reactions

Oxazalone coupling of the amide intermediate to aromatic diamines also yields macrocyclic tetraamides safely, cheaply and in high yield, but with less sensitivity to additional functional groups. The macrocycles able to be formed via the PCl_3 coupling route can also be manufactured via the oxazalone coupling route. In addition, the lesser sensitivity to additional functional groups has opened up the preparation of macrocyclic ligands with additional functional groups designed to confer new properties on the resulting metal complexes. Specific examples include the incorporation of reactive groups (such as amine or vinyl groups) attached in a pendant fashion to the aryl ring of the macrocycle allowing for covalent attachment of the preformed macrocycles to some (polymeric) substrate.

Example 7

Macrocycle Synthesis via Oxazalone Method

30 A long neck flask (250 mL) is charged with amide intermediate (3.3 g, 10 mmol), a stir bar and then baked in the oven (80 - 100°C, 30-45 mins). The hot flask is fitted with a septum and placed under N_2 . Anhydrous pyridine (50 mL, sure seal) is cannulated in and heating commenced while trimethyl acetyl chloride (i.e. pivaloyl chloride) (22 - 24 mmol) is added via syringe. The temperature is increased to reflux or just below reflux (100-115°C) and the reaction allowed to proceed under

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N₂ (22-26 h) being careful to avoid cross contamination from other reactions on the N₂ line. The reaction goes from a clear pale yellow to a yellow-brown color. After oxazalone formation is complete⁶, the aryl diamine (8-10 mmol) is added either as a neat solid or via large bore cannula as a slurry in anhydrous pyridine, or
5 dissolved and degassed under N₂ in anhydrous (sure seal) pyridine, if head space and solubility constraints can be satisfied. The ring closure reaction is refluxed for a further 48-72 hours (longer times for larger scales) under N₂ without cross contamination from other reactions. The mixture will usually turn brownish black. Once the acylation is complete, the reaction is quenched by adding H₂O (30 mL)
10 and stirring at reflux (100°C, 22-26 hrs). The mixture is cooled and transferred to an RB flask (500 mL) using a minimum of H₂O to rinse the long neck flask. The solvent is removed via rotary evaporation to yield the crude product mixture as an oily tan to brownish black solid. It should be noted that, functional groups permitting, the crude product mixture can be taken up in CH₂Cl₂ and washed with
15 dilute aqueous HCl and dilute aqueous Na₂CO₃. Removal of the organic solvent at reduced pressure then yields the normal macrocyclic product familiar from the PCl₃ coupling reactions and suitable for direct recrystallization as detailed previously to yield pure macrocyclic product.

20
⁶Pumping an aliquot down and redissolving in dry d⁵ pyridine yielded a dominant species (>80% bis oxazalone after 24 h at reflux) with ¹H NMR δ [ppm]: 2.10 (q, 4 H, methylene CH₂'s), 1.38 (s, 12 H, RCH₃), 0.85 (t, 6 H, ethyl CH₃'s). Addition of water to the NMR sample regenerated the normal amide intermediate spectrum
25 after about 20 h at RT.

Example 8

TMDE-AcB from TMDE Intermediate + AcB Diamine via oxazolones.

This macrocycle is the protected form of an amino pendant macrocycle which can
30 be attached to a range of different supports through amide formation between the substrate and the pendant amino group. Due to what is speculated to be formation of an unfavorable hydrogen bond, the ring closure reaction requires lengthy reflux times in order to achieve macrocyclization. 1,2-Diamino-4-acetamidobenzene dihydrochloride (9 mmol) was employed as the diamine in an oxazalone ring
35 closure reaction. The macrocyclization time was increased (reflux, 5 days), followed by the normal quenching reaction and acid base workup to yield a

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mixture of a triamido containing macrocyclic imidazole and the desired tetraamido macrocycle. Further purification was by silica gel chromatography (1" x 4-5") using acetonitrile as the eluant. Alternatively, the crude product can be purified by recrystallization from hot ethanol, chloroform or dichloroethane. Yield 15-20% from diamine. Characterization: ^1H NMR (CD_3CN) δ [ppm]: 8.31 (s, 1 H, aryl acetamide NH), 7.72 (m, 1 H, ArH), 7.55 (s, 1 H, aryl amide NH), 7.44 (s, 1 H, aryl amide NH), 7.30 (m, 2 H, ArH), 6.86 (s, 2 H, alkyl amide NH), 2.05 (q, 4 H, ethyl CH_2 's), 2.01 (s, 3 H, acetyl CH_3), 1.49 (d, 12 H, RCH_3 's), 0.82 (t, 6 H, ethyl CH_3 's). IR (nujol/NaCl) ν [cm^{-1}]: 3368 (s, m, amide NH), 3319 (s, m, amide NH), 3291 (sh, m, amide NH), 3268 (s, str, amide NH), 1678 (sh, m, amide CO), 1667 (s, str, amide CO), 1656 (s, str, amide CO), 1639 (sh, m, amide CO), 1608 (s, m, aryl ring/amide). Anal. Calcd for $\text{C}_{23}\text{H}_{33}\text{N}_5\text{O}_5 \cdot (\text{H}_2\text{O})_{1.25}$: C, 57.31 H, 7.42 N, 14.53 Found: C, 57.02; H, 7.15; N, 14.33. Presence of solvate H_2O was confirmed by ^1H NMR and IR.

Example 9

Synthesis of a peralkylated macrocycle (MAC*), or TMDM-DMP from the TMDM intermediate + 2,4-Diamino-2,4-dimethyl-Pentan-3-one (DMP) via the

Oxazalone Route.

The PCl_3 route to $\text{H}_4[\text{MAC}^*]$ (TMDM-DMP) fails to produce appreciable amounts of macrocycle due to what is speculated to be unfavorable complex formation between the diamine ketone functionality and the phosphorus reagent. Unlike the PCl_3 route, which is heterogeneous, the oxazalone route to $\text{H}_4[\text{MAC}^*]$ is a homogeneous solution method which simplifies the application of diagnostic techniques such as ^1H NMR to diagnose causes of synthetic failure. Reaction of TMDM bis oxazalone with DMP diamine in dry pyridine fails to form any amides (by NMR analysis). Since the oxazalone route is insensitive to ketone functionalities, the failure to form amides was attributed to acid salt formation of the alkyl amine functionality, the alkyl diamine is 3-4 pK_a units more basic than pyridine while aryl diamines have pK_a 's close to that of pyridine. Therefore, a more basic high boiling solvent (triethylamine, tripropylamine, diethylaniline) may be used to increase the amount of amide formation. For amine containing solvents, the presence of water and impurity amines is problematic considering the low solubility of the reactants. Addition of a Lewis acid drying agent was found to be beneficial. An appreciable yield of $\text{H}_4[\text{MAC}^*]$ can be obtained (2-3% macrocyclization yield, unoptimized) from the reaction (1 step) of

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TMDM bis oxazalone with DMP alkyl diamine in refluxing tripropylamine + CaO. Isolation of the product should be by fractional recrystallization from toluene in combination with ^1H NMR analysis.

5 The highest possible yield of $\text{H}_4[\text{MAC}^*]$ from alkyl diamine via the prior art method of Uffelman (4 steps from the alkyl diamine) is 8-10%. $\text{H}_4[\text{MAC}^*]$ can be obtained in appreciable yield via the oxazalone route.

Synthesis of Chelate Complexes

The compounds labeled 2, 3, 4 and 5 in the following examples are the
10 dimethyl counterparts of those illustrated in Fig. 6.

Example 10

$[\text{Et}_4\text{N}]2$ and $[\text{Et}_4\text{N}]3$. [the tetraethylammonium salts of iron(III) chloro TMDM-DCB monoanion and iron(III) aquo TMDM-DCB monoanion respectively].

The parent macrocyclic tetraamide of any of the foregoing examples (525 mg,
15 1.1 mmol) is dissolved in tetrahydrofuran (40 mL, Aldrich) under N_2 . Tert-butyllithium under N_2 (2.6 mL, 4.4 mmol, 1.7 M in 2,4-dimethylpentane, Aldrich) is added to the solution under N_2 at -108°C . Ferrous chloride (anhydrous, 155 mg, 1.2 mmol, Alfa) is added and the solution is warmed to room temperature with stirring (16 h), to yield a precipitate, an air sensitive $\text{Fe}^{\text{II}}\text{L}$ complex. Air is admitted
20 through a drying tube (2 h), and the solid is collected and washed with CH_2Cl_2 (2 x 10 mL). The resulting powder is dried under reduced pressure. Yield: 595 mg ($\approx 93\%$). Because of variable solvation and limited solubility, the lithium salt should be converted to the tetraethylammonium salt for further use. The lithium salt (595 mg) in CH_3OH (50 mL) is loaded on an ion exchange column (Dowex®
25 50X2-100, 25 g, 2 cm x 12.5 cm) that is presaturated with $[\text{Et}_4\text{N}]^+$ cations, and the band is eluted with CH_3OH (100 mL). The solvent is removed under reduced pressure. The residue is suspended in CH_2Cl_2 (20 mL) and the mixture filtered. The solvent is removed from the mother liquor under reduced pressure giving a hygroscopic glassy residue of $[\text{Et}_4\text{N}]2$ that may be used without further
30 purification. IR (Nujol/ NaCl , cm^{-1}): 1619 ($\nu(\text{CO})$ amide), 1575 ($\nu(\text{CO})$ amide), 1534 ($\nu(\text{CO})$ amide). Careful purification of an iron(III) starting material is more conveniently approached by dealing with the axial aqua monoanionic complex rather than this axial chloro dianionic complex. $[\text{Et}_4\text{N}]2$ (550 mg, ca. 0.7 mmol) was dissolved in CH_3CN (50 mL). Silver tetrafluoroborate (140 mg, 0.7 mmol) is
35 dissolved in CH_3CN (2 mL) and added to the solution which is stirred (1 h). The

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AgCl precipitate is filtered off and the solvent removed under reduced pressure. The resulting $[\text{Et}_4\text{N}]\text{3}$ is further purified by elution through a silica gel column (8% MeOH in CH_2Cl_2). The solvent is removed under reduced pressure and the product is recrystallized from H_2O .

5

Example 11

$[\text{Et}_4\text{N}]\text{4}$ [the tetraethylammonium salt of iron(IV) chloro TMDM-DCB monoanion]. $[\text{Et}_4\text{N}]\text{2}$ (500 mg, ca. 0.6 mmol) was dissolved in CH_2Cl_2 (30 mL). Ammonium cerium(IV) nitrate (10.3 g, 18.3 mmol) is added to the solution and the mixture stirred (2 h). The solid cerium salts are removed by filtration. The product is obtained by removing the solvent under reduced pressure and drying under vacuum.

10

Example 12

15 Synthesis of $[\text{Ph}_4\text{P}]\text{5}$ [the tetraphenylphosphonium salt of iron(IV) cyano TMDM-DCB monoanion] from $[\text{Et}_4\text{N}]\text{4}$ [the tetraethylammonium salt of iron(IV) chloro TMDE-DCB monoanion] and NaCN.

$[\text{Et}_4\text{N}]\text{4}$ [the tetraethylammonium salt of iron(IV) chloro TMDM-DCB monoanion] (225 mg, 0.33 mmol) is suspended in H_2O (10 mL). Sodium cyanide (140 mg, 2.85 mmol) is dissolved in H_2O (10 mL) and added to the suspension and the mixture sonicated (Branson 1200, 0.5 h). The mixture is filtered and the blue product is precipitated by adding PPh_4Cl [tetraphenylphosphonium chloride] dissolved in water (600 mg, 1.6 mmol, 10 mL, Aldrich). The precipitate is collected and washed with H_2O (2 x 10 mL). The material should be extracted from the silica gel with $\text{CH}_3\text{CN}:\text{CH}_2\text{Cl}_2$ (1:1, 60 mL). The solvent is removed under reduced pressure and the residue dissolved in CH_2Cl_2 (3 mL) and filtered. Addition of pentane (150 mL) will give a powder (90 mg, 0.10 mmol).

20

25

Example 13

30 The Synthesis of $[\text{Ph}_4\text{P}]\text{5}$ [the tetraphenylphosphonium salt of iron(IV) cyano TMDM-DCB monoanion] from Nitrile Cyanide Sources.

$[\text{Ph}_4\text{P}]\text{5}$ [the tetraphenylphosphonium salt of iron(IV) cyano TMDM-DCB monoanion] can be formed in the presence or absence of base. In the absence of base, the color fades as the solvent is removed in the workup procedures.

35 Therefore, product isolation to obtain the solid is best carried out in the presence of

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added base at a pH range of 9-10. The following reaction will yield 5 with each of CH_3CN , CD_3CN , $\text{CH}_3\text{CH}_2\text{CN}$ and $(\text{CH}_3)_2\text{CHCN}$ as the solvent substrates. Base is not added to the catalytic reactions described.

5

Example 14

The Synthesis of $[\text{Ph}_4\text{P}]\text{5}$ in the Presence of Base.

- $[\text{Et}_4\text{N}]\text{3}$ (160 mg, 0.23 mmol) is dissolved in the chosen nitrile solvent (6 mL). See Example 13. Tetraethylammonium hydroxide base is added (20 wt %, 0.370 mL, 0.52 mmol, Aldrich), then t-butyl hydroperoxide (90%, 0.605 mL, 5.4 mmol, Aldrich) is added dropwise with stirring (20 min) resulting in a blue solution. The remaining nitrile is removed under reduced pressure, leaving an oily residue which is dissolved in H_2O (15 mL) and filtered. The material is precipitated from the filtrate by addition of an aqueous solution of PPh_4Cl (800 mg, 2.1 mmol, Aldrich, 10 mL). The blue precipitate is collected and washed with H_2O (2 x 10 mL). Yield: 130 mg, 0.15 mmol (65%). Further purification was carried out as described in the $[\text{Ph}_4\text{P}]\text{5}$ section, Example 12.

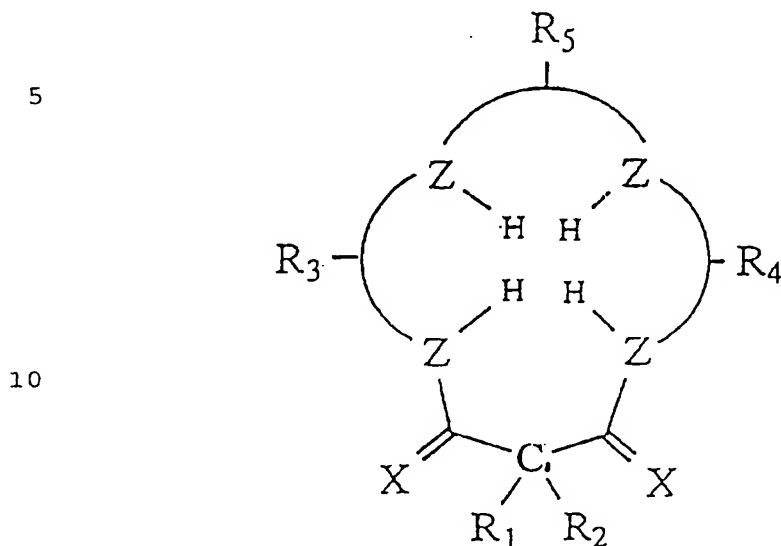
Example 15

- 1-[2-((E)-2-butenyl-2-ethylamido)-2-methylpropanamido]-2-[5,5-dimethylhydantoin]-4,5-dichlorobenzene (i.e. a ligand decomposition product). $[\text{Et}_4\text{N}]\text{2}$ (130 mg, 0.13 mmol) is dissolved in CH_3CN (5 mL, Aldrich). A 90% solution of t-butyl hydroperoxide (0.445 mL, 4 mmol, Aldrich) is added slowly (3 min). The reaction mixture is stirred (25 min) and then all liquids removed under reduced pressure. The residue is dissolved in CH_2Cl_2 and loaded onto a preparative thin layer chromatography (TLC) plate (Silica gel GF, 1000 mm, 20 cm x 20 cm) and eluted with a 15% $\text{CH}_3\text{CN}/85\% \text{CH}_2\text{Cl}_2$ solvent mixture. The product band is detected under UV irradiation at an R_f value of 0.3. The portion of the silica that contains the product is removed from the preparative plate and the product should be extracted with $\text{CH}_2\text{Cl}_2:\text{CH}_3\text{CN}$ (1:1). The solution is filtered and the solvent removed under reduced pressure. A solid is obtained by dissolving the residue in CH_2Cl_2 (3 mL) followed by addition of pentane (150 mL). This is collected by filtration and washed with pentane (2 x 10 mL).

- Some examples of specific embodiments of the macrocyclic compounds of the present invention are disclosed in U. S. patent application No. 08/684,670 of T. Collins et al., entitled "Metal Ligand Containing Bleaching Compositions".

What we claim is:

1. A compound comprising:
a macrocyclic tetradentate ligand of the structure

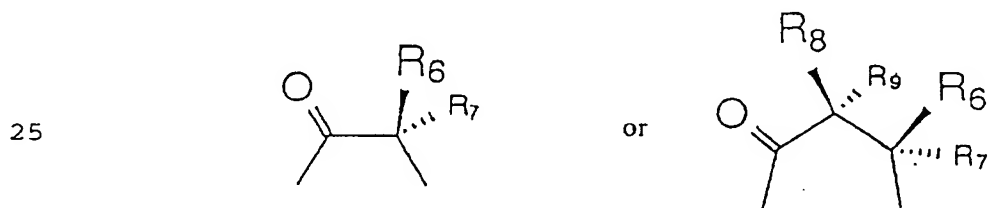


wherein R_1 and R_2 are the same or different, linked or nonlinked, and each is selected from the group consisting of substituents which are unreactive, form strong bonds intramolecularly with said R_1 and R_2 and with the cyclic carbon C_1 , are sterically hindered and are conformationally hindered such that oxidative degradation of the metal complex of the compound is restricted when the complex is in the presence of an oxidizing medium;

Z is an oxidation resistant metal complexing atom;

X is an oxidation resistant functionality;

R_3 is a unit joining the adjacent Z atoms comprised of

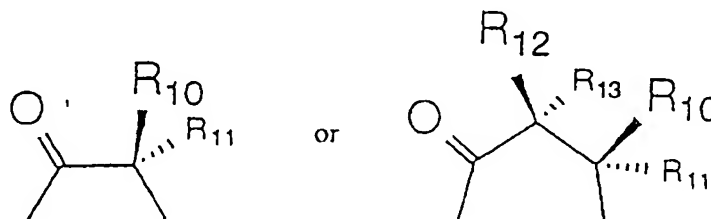


wherein R_6 , R_7 , R_8 and R_9 pairwise and cumulatively are the same or different and each is selected from the group consisting of alkyl, aryl, halogen, and CF_3 ; and

R_4 is a unit joining the adjacent Z atoms comprised of

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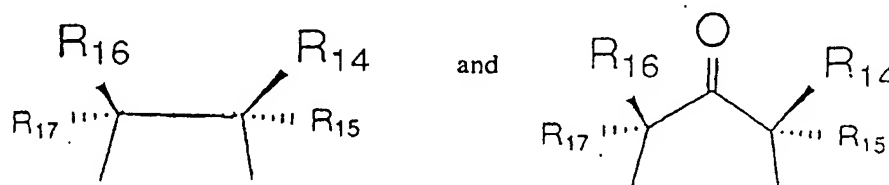


wherein R_{10} , R_{11} , R_{12} and R_{13} pairwise and cumulatively are the same or different and each is selected from the group consisting of alkyl, aryl, halogen and CF_3 ;

R_5 is a unit joining adjacent Z atoms selected from the group consisting of

(i)

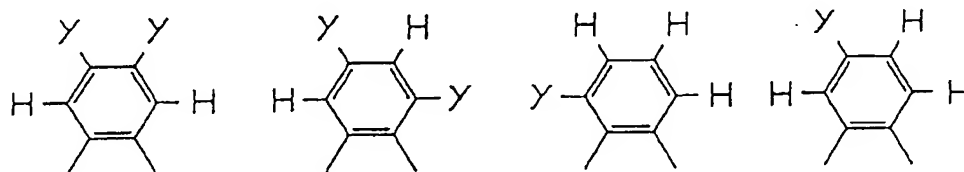
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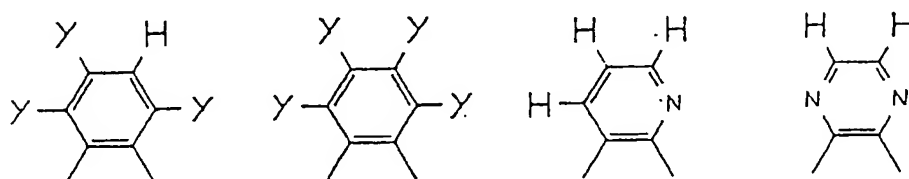
15 wherein R_{14} , R_{15} , R_{16} and R_{17} are the same or different and each is alkyl, aryl, halogen, or CF_3 , and (ii) mono-, di-, tri- and tetra-substituted aryl and heteroaryl substituents.

2. The compound recited in claim 1 wherein the aryl and heteroaryl substituents comprise

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30 wherein each Y is the same or different and comprises halogen, hydrogen, alkyl,

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aryl, amino, substituted amino, nitro, alkoxy, aryloxy and combinations thereof.

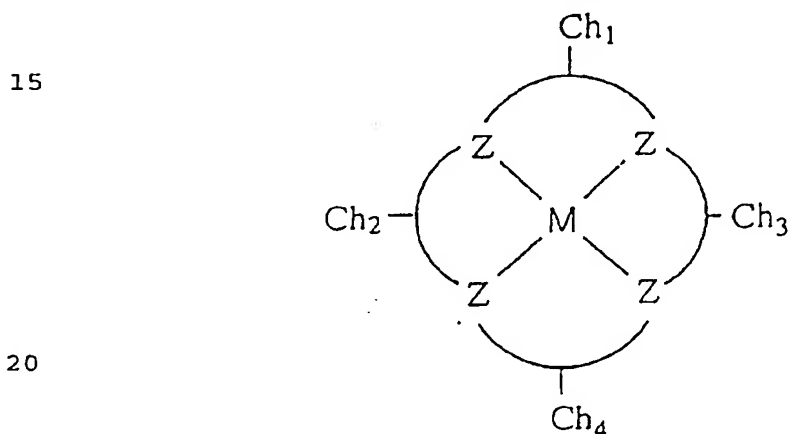
3. The compound recited in claim 1 wherein each Z is the same or different from one or more other Z's and each is selected from the group consisting of nitrogen and oxygen.

5 4. The compound recited in claim 1 wherein at least three of the Z atoms are nitrogen.

5. The compound recited in claim 1 wherein each X is the same or different from the other X and each is selected from the group consisting of oxygen and NR_s , wherein R_s is methyl, phenyl, hydroxyl, oxylic, CF_3 , or CH_2CF_3 .

10 6. The compound recited in claim 1 wherein each of R_1 and R_2 are selected from the group consisting of hydrogen, halogen, methyl, CF_3 and, if linked, cyclopentyl or cyclohexyl.

7. A chelate complex of the formula:



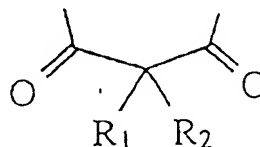
wherein:

M is a transition metal;

Z is a donor atom;

25 Ch_1 , Ch_2 and Ch_3 are oxidation resistant chelate groups which are the same or different and which form 5- or 6-membered rings with said metal; and,

Ch_4 is a chelate group of the formula



wherein R_1 and R_2 are the same or different, linked or unlinked and each is selected from the group consisting of substituents which are unreactive, form strong bonds

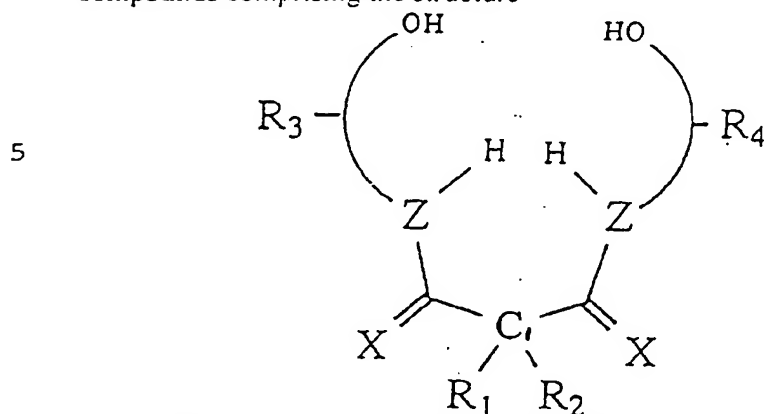
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intramolecularly within said R_1 and R_2 and with the cyclic carbon C_1 , are sterically hindered and are conformationally hindered such that oxidative degradation of the complex is inhibited when the complex is in the presence of an oxidizing medium.

- 5 8. The complex recited in claim 7 wherein R_1 and R_2 each is selected from the group consisting of hydrogen, halogen, methyl, CF_3 and, if linked, cyclopentyl or cyclohexyl.
9. The complex recited in claim 7 wherein the metal is selected from the group consisting of Cr, Mo, W, Mn, Tc, Re, Fe, Ru, Os, Co, Rh, Ir, Ni, Pd, Pt, 10 Cu, Ag and Au.
10. The complex recited in claim 7 further comprising at least one ligand bound to M.
11. The complex recited in claim 7 wherein Ch_1 is a constituent selected from the group consisting of $C_6H_2Y_2$, $C_6H_3Y_1$, 15 C_6Y_4 , C_5H_3N , or $C_4H_2N_2$ $R_{11}\overset{R_{10}}{C}-CO-\overset{R_{10}}{C}R_{11}$, wherein Y is halogen, hydrogen, alkyl, CH_3 , NH_2 or CHO. and R_{10} and R_{11} are the same or different and each is alkyl, aryl, hydrogen, halogen, or CF_3 .
12. The complex recited in claim 7 wherein the metal is a transition 20 metal.
13. The complex recited in claim 7 wherein the transition metal is one selected from Groups 6, 7, 8, 9, 10 or 11 of the Periodic Table of the Elements.
14. The complex recited in claim 7 wherein R_1 and R_2 are linked to form, together with the cyclic carbon to which both are bound, a five-membered 25 ring.
15. The complex recited in claim 7 wherein R_1 and R_2 are linked to form, together with the cyclic carbon to which both are bound, a six-membered ring.
16. The compound recited in claim 7 wherein said at least one ligand is 30 an oxygen containing substituent.
17. The compound recited in claim 16 wherein said at least one ligand is selected from the group consisting of peroxide, OH_2 , O and OH.

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18. An intermediate for the preparation of macrocyclic tetradentate compounds comprising the structure

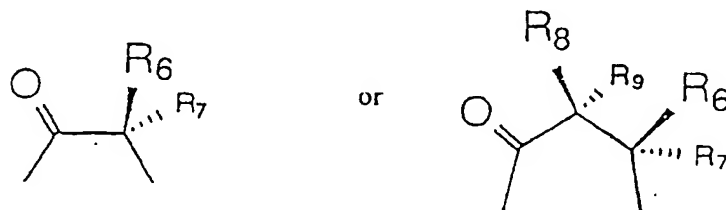


10 wherein Z is an oxidation resistant metal complexing atom;
 R_1 and R_2 are the same or different, linked or unlinked and each is selected from the group consisting of substituents which are unreactive, form strong bonds intramolecularly within R_1 and R_2 and with the cyclic carbon C_1 , are sterically hindered and conformationally hindered and combinations thereof sufficient for
 15 restricting the substituent from oxidative degradation when the intermediate is in the presence of an oxidizing medium;

X is a functional group;

R_3 is a unit joining the adjacent Z atoms comprised of

20



25 wherein R_6 , R_7 , R_8 and R_9 pairwise and cumulatively are the same or different and each is selected from the group consisting of alkyl, aryl, hydrogen, halogen, halogenated alkyls, halogenated aryls and CF_3 ; and

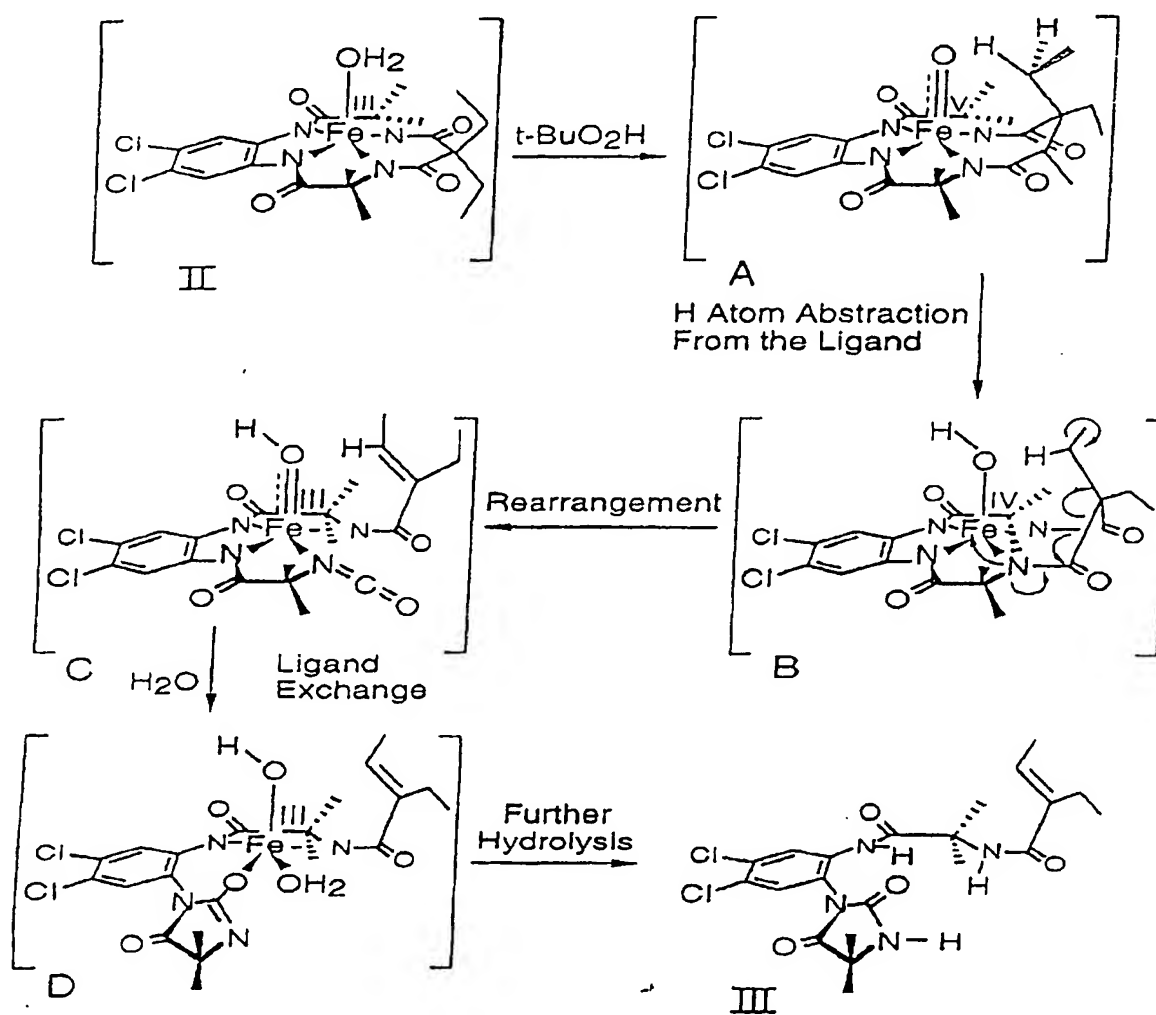


FIG. 1

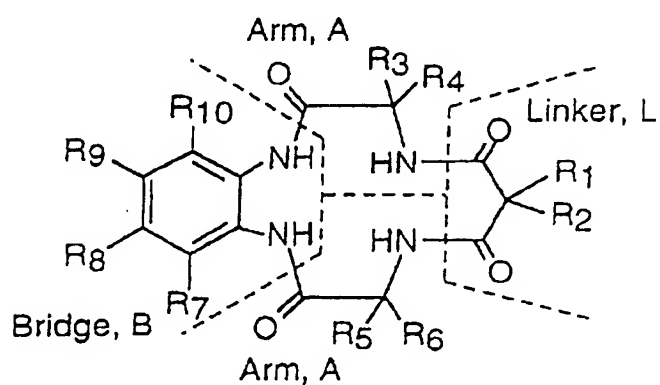
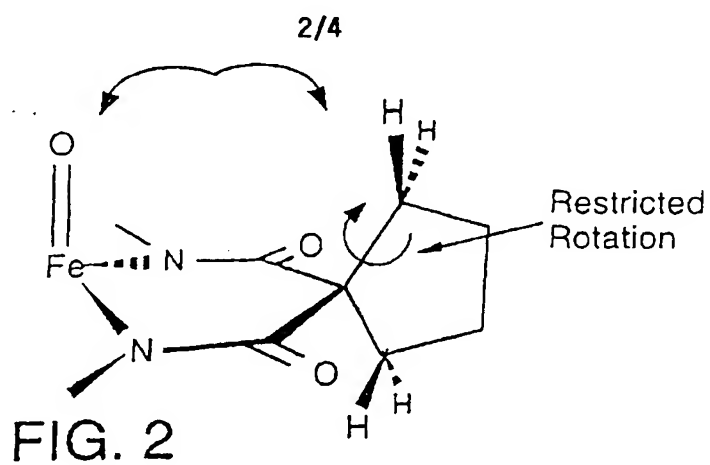


FIG. 3a

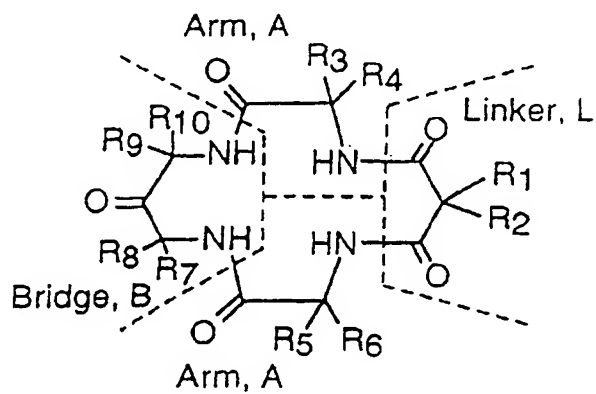


FIG. 3b

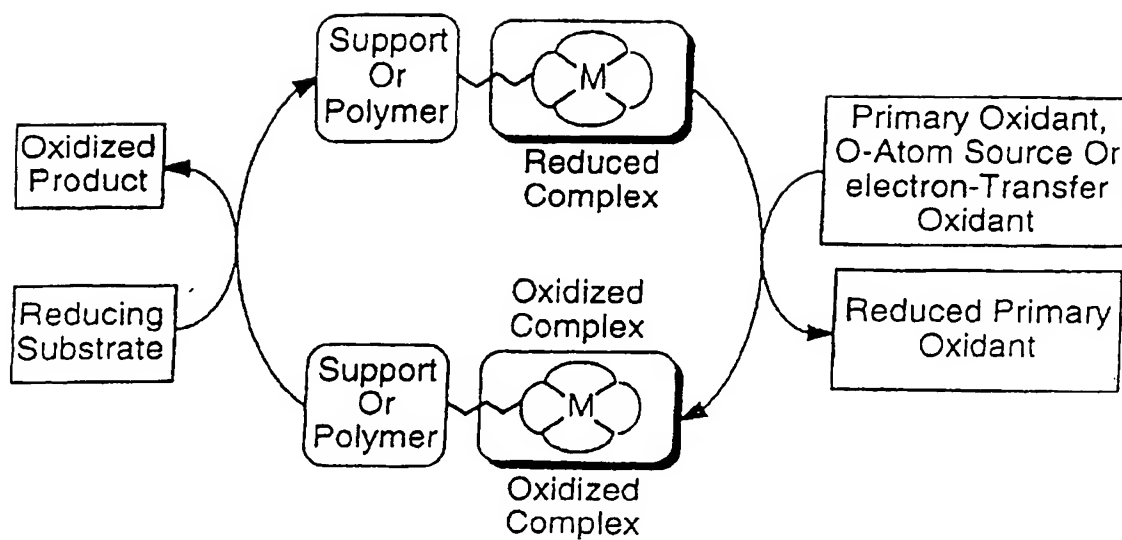


FIG. 4

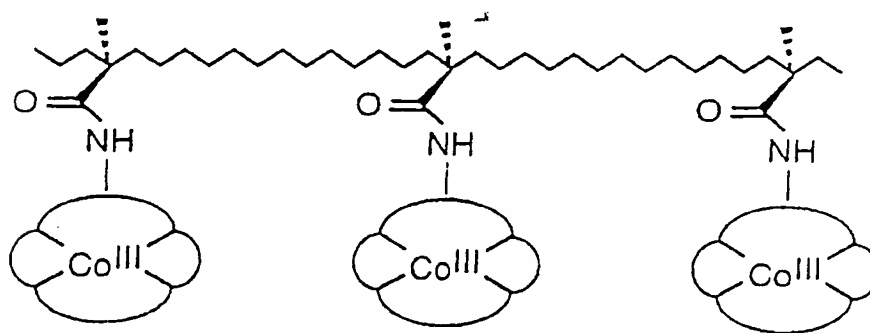


FIG. 5

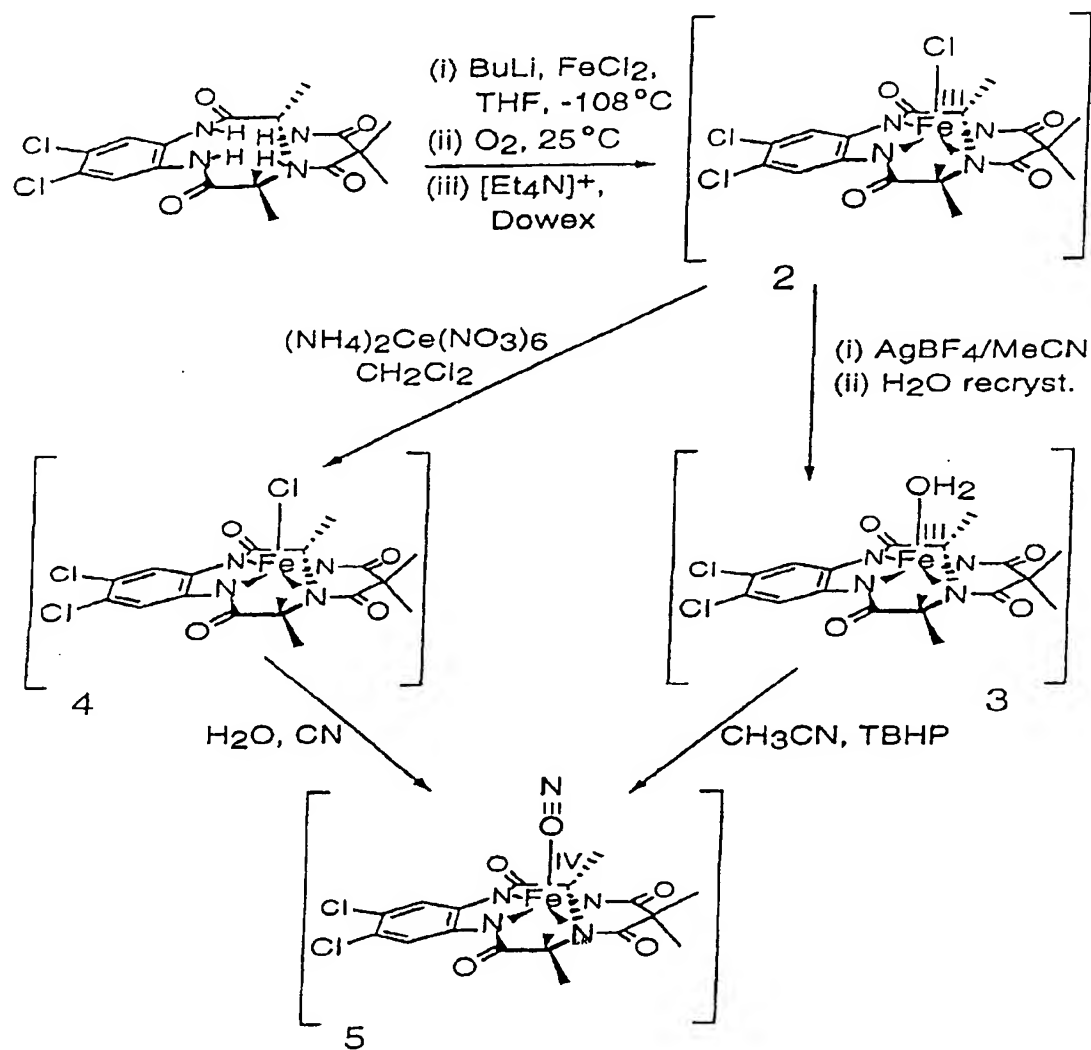


FIG. 6

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 97/12803

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 B01J31/18 C07F15/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 B01J C07F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	COLLINS TJ: "Designing Ligands for Oxidising Complexes" ACCOUNTS OF CHEMICAL RESEARCH, vol. 27, 1994, pages 279--285, XP002048603 cited in the application see the whole document	1-18
A	US 4 758 682 A (COLLINS TERRENCE J ET AL) 19 July 1988 see the whole document	1-18
A	US 4 577 042 A (COLLINS TERRENCE J ET AL) 18 March 1986 see the whole document	1-18
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

28 November 1997

Date of making of the international search report

30/12/1997

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INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 97/12803

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4 952 289 A (CICCONE JOSEPH P ET AL) 28 August 1990 see the whole document ---	1-18
A	US 5 021 595 A (DATTA SUDHIN) 4 June 1991 see the whole document -----	1-18

INTERNATIONAL SEARCH REPORT

Information on patent family members

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